

Date: Tuesday, 05/02/2008 8:18:08 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LOW PROFILE BASKET LID ASS'Y
Job Number : 37197
Estimate Number : 13153
P.O. Number :
This Issue : 05/02/2008 S.O. No. :
Prsht Rev. : NC Part Number : D3713042
First Issue : / / Type : LARGE FAB ASSY Drawing Number : D3713 U/R
Previous Run : Drawing Revision : U/R
Material :
Due Date : 08/02/2008 Qty: 1 Um: Each
Written By :
Checked & Approved By :
Comment : Est Rev:A new issue 08-01-30 DD verified by:

POSITIVE
RECALL

06.02.11

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TS0750W065 304 SQ Tube.75x.75x.065W



Comment: Qty.: 32.5731 f(s)/Unit Total : 32.5731 f(s)
304 SQ Tube.75x.75x.065W

1- Cut Ribs as per dwg from 3/4" x 3/4" x 0.065 wall 304/316 SS tubing.

QTY	PART NUMBER	BATCH
2	D3714-1	M106909
2	D3715-1	M106909
10	D3716-1	M106909
4	D3732-1	M106909
1	A2329	335686

2- Deburr

Pl 08.02.11

2.0 D23271 Spacer Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Spacer Bushing
batch 336920

Pl 09.02.11

3.0 D2581 Mounting Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Mounting Bracket
batch 336481

Pl 08.02.11

4.0 D37491 HINGE HALF



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
HINGE HALF
batch B37202

Pl 08.02.11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 05/02/2008 8:18:08 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOW PROFILE BASKET LID ASS'Y

Job Number: 37197

Part Number: D3713041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- drill holes in both D3715-1 as per dwg D3715

2- deburr

3- assemble as per dwg D3713 and weld as per QSI004

Pl 08-02-11

6.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

DD 08-02-12

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-02-12

8.0

M304EX07516F

Expanded Metal Flat Stai



Comment: Qty.: 17.8500 sf(s)/Unit Total : 17.8500 sf(s)

Expanded Metal Flat Stainless Steel

Pick:

Qty Part Number

Description

Batch

17sq.ft M304EX0.75-16F

Expanded Metal

M106798

Pl 08-02-11

9.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- cut mesh to fit inside basket base and sides

2- weld mesh as per dwg D3712

Pl 08-02-11

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-02-12

**ENGINEERING
APPROVAL**

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08.02.16	12.5	WING WALK TOP OF LID PER QSI 005 4.4	M. J.	08/02/16	1	CP 08.02.16 per QSI 042		
08.02.14	12	POWDER COAT BLACK SANDTEX (4.3.5.7) PER QSI 005 4.3	M. J.	08/02/16	1	CP 08.02.16 per QSI 042		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 08/03/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 05/02/2008 8:18:08 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOW PROFILE BASKET LID ASS'Y

Job Number: 37197

Part Number: D3713041

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08-02-13

①

12.0

POWDER COATING

POWDER COATING



M1100700

08-02-16



①

Comment: POWDER COATING Black Sand/tek
Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

M-1

08/02/16

13.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

MF

08-02-16

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 61A

MF

08-02-16

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08-03-17

Job Completion



POSITIVE RECALL

EFFECTIVE 08-02-03

AUTH

RELEASE

DATE

08-03-02

08/03/17

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

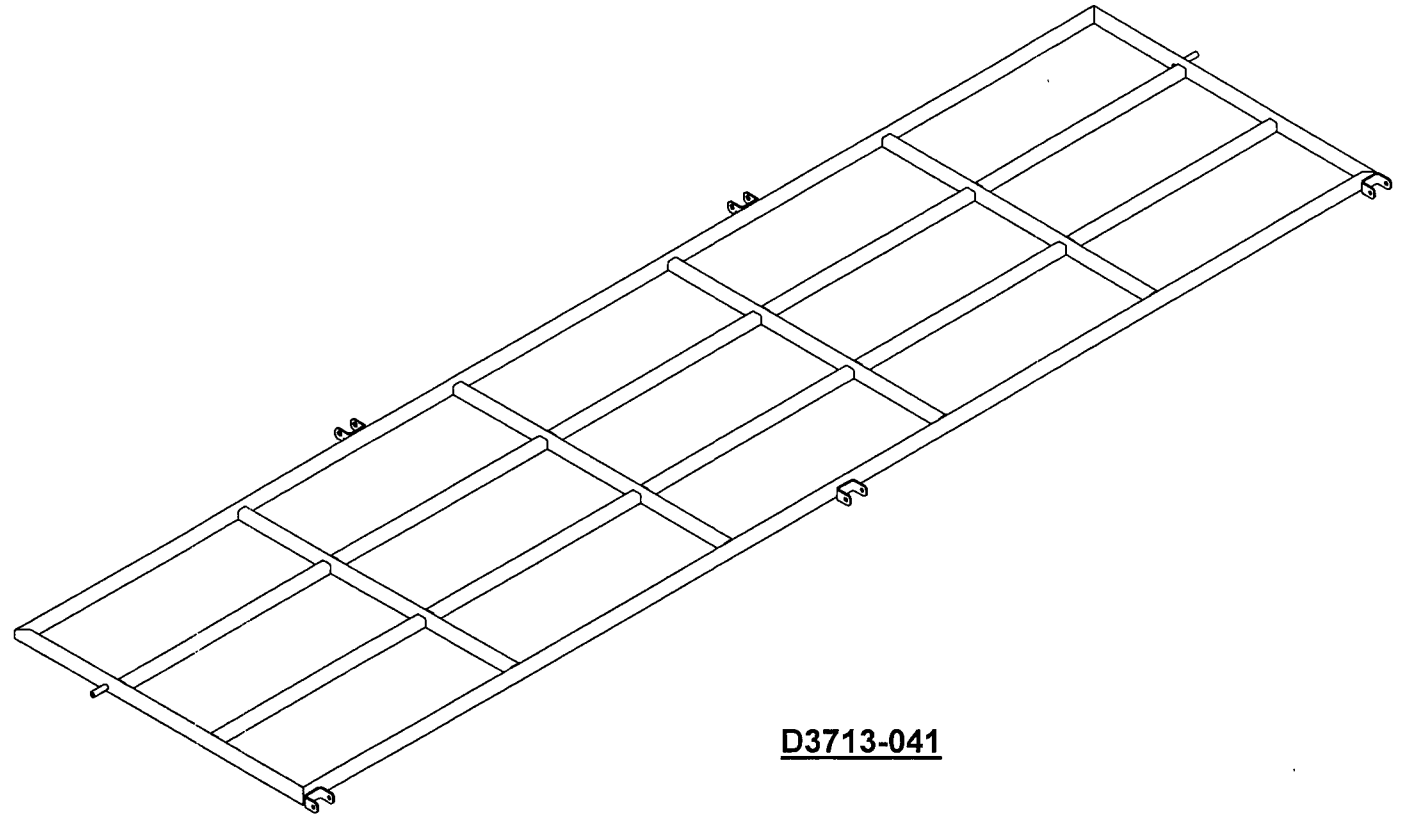
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY.	PART NUMBER	DESCRIPTION
X	D3713-041	LID ASSY LOW PROFILE BASKET
2	D2327-1	SPACER
2	D2581	MOUNTING BRACKET
2	D3714-1	RIB
2	D3715-1	RIB
10	D3716-1	RIB
4	D3732-1	RIB
1	D3743-1	MESH
X 3	D3749-1	HINGE HALF
1	D2329	Label Plate

372.2
31.02

PRELIMINARY ISSUE
185 08.02.01

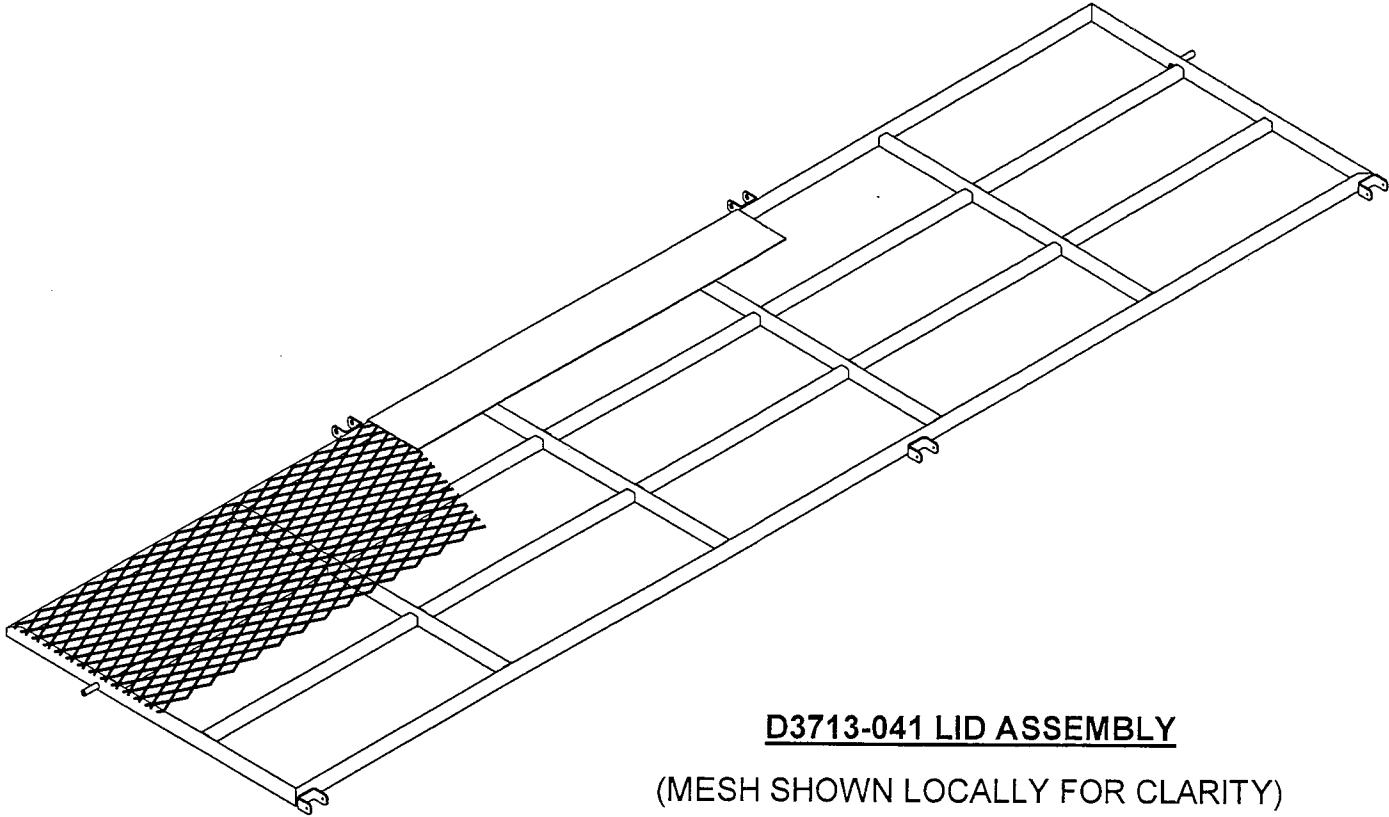


D3713-041

- NOTES:
- 1) MATERIAL: NONE
 - 2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3713-041 USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 26.09 lbs
 - 8) WELDING: PER DART QSI 004

A	NEW ISSUE	AJS	08.02.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3713	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		LID ASSY LOW PROFILE BASKET	NTS
DATE	08.02.01	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

QTY.	PART NUMBER	DESCRIPTION
X	D3713-041	LID ASSY LOW PROFILE BASKET
2	D2327-1	SPACER
1	D2329	LABEL PLATE
2	D2581	MOUNTING BRACKET
2	D3714-1	RIB
2	D3715-1	RIB
10	D3716-1	RIB
4	D3732-1	RIB
1	D3743-1	MESH
3	D3749-1	HINGE HALF

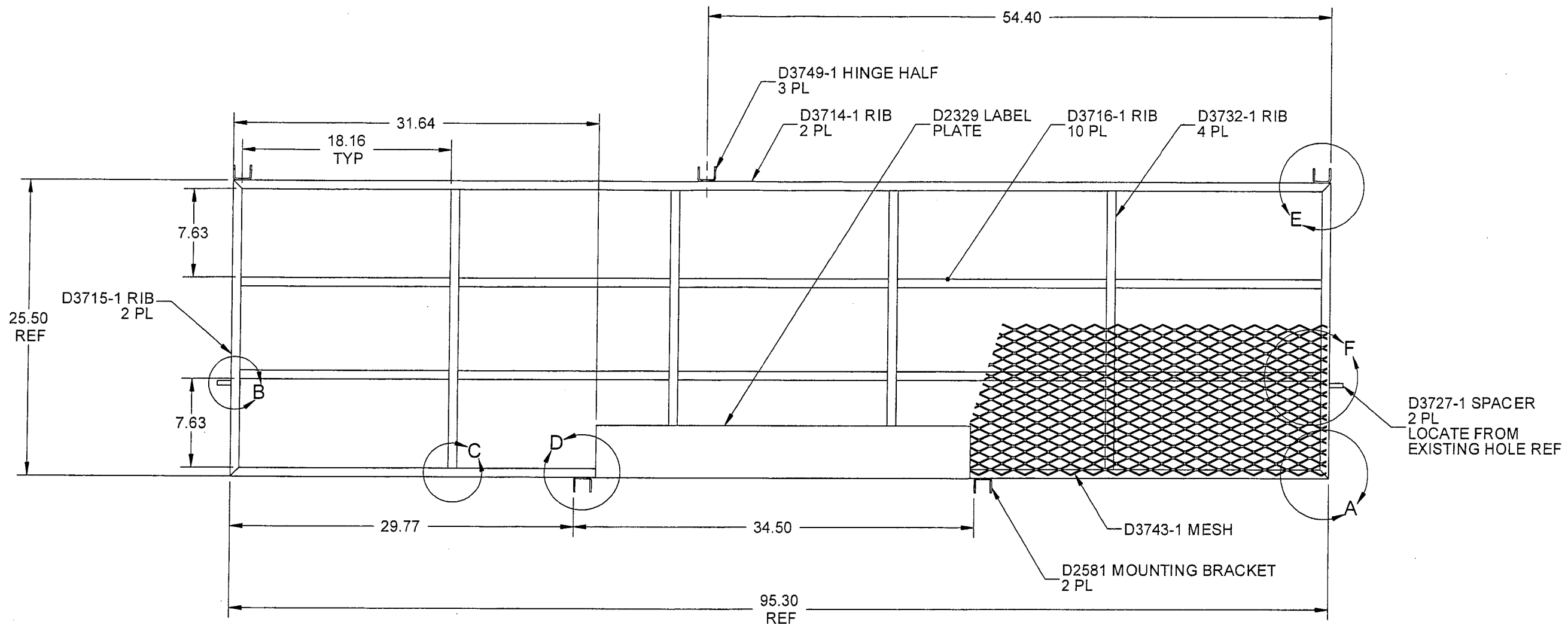


D3713-041 LID ASSEMBLY
(MESH SHOWN LOCALLY FOR CLARITY)

PRELIMINARY ISSUE
08.02.15

- NOTES:
1) MATERIAL: NONE
2) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
APPLY BLACK ANTI-SKID TO OUTSIDE SURFACE OF MESH PER DART QSI 005 4.4
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: 36 lbs APPROX.
8) WELDING: PER DART QSI 004

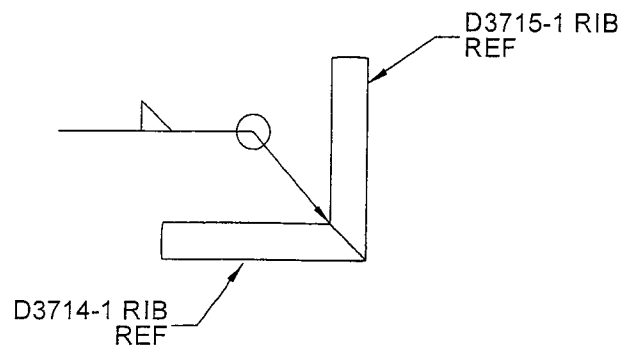
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REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	KE	DRAWING NO.	REV. A
MFG. APPR.		D3713	SHEET 1 OF 3
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DE APPR.	#	LID ASSEMBLY	NTS
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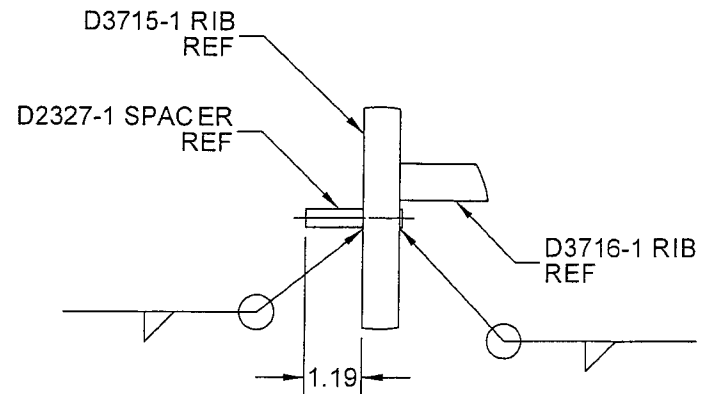
D3713-041 LID ASSEMBLY
(MESH SHOWN LOCALLY FOR CLARITY)

PRELIMINARY ISSUE
LE 08.02.15

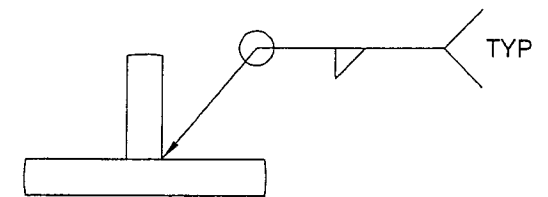
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MFG. APPR.		D3713	SHEET 2 OF 3
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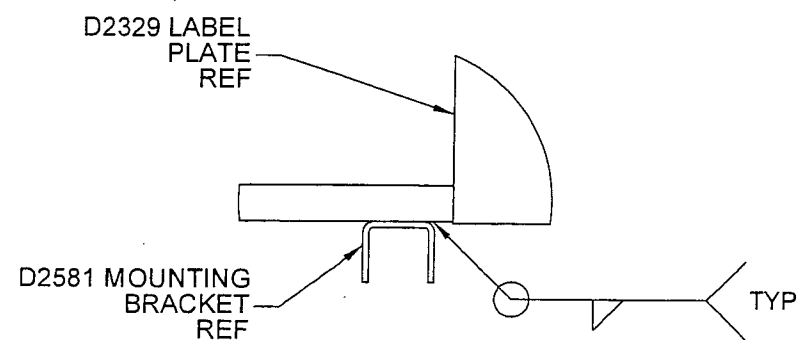
DETAIL A: TYP CORNER WELDS
SCALE 4X
(MESH NOT SHOWN FOR CLARITY)



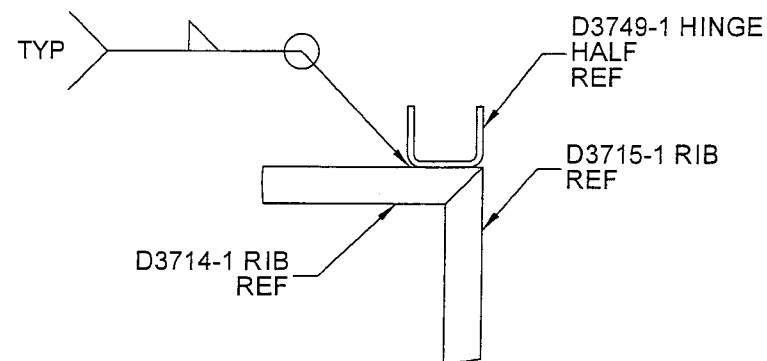
DETAIL B
TYP BOTH ENDS
SCALE 4X



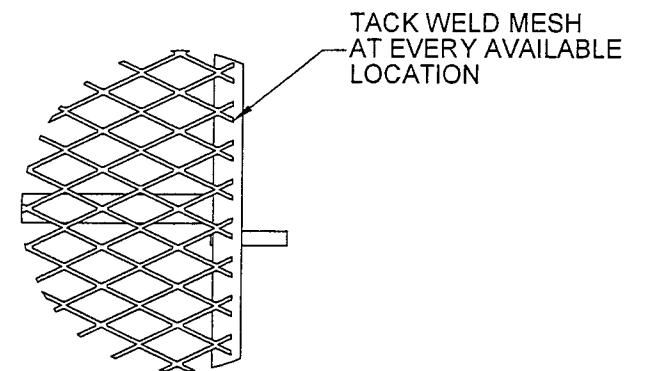
DETAIL C
TYP
SCALE 4X



DETAIL D
SCALE 4X



DETAIL E
SCALE 4X



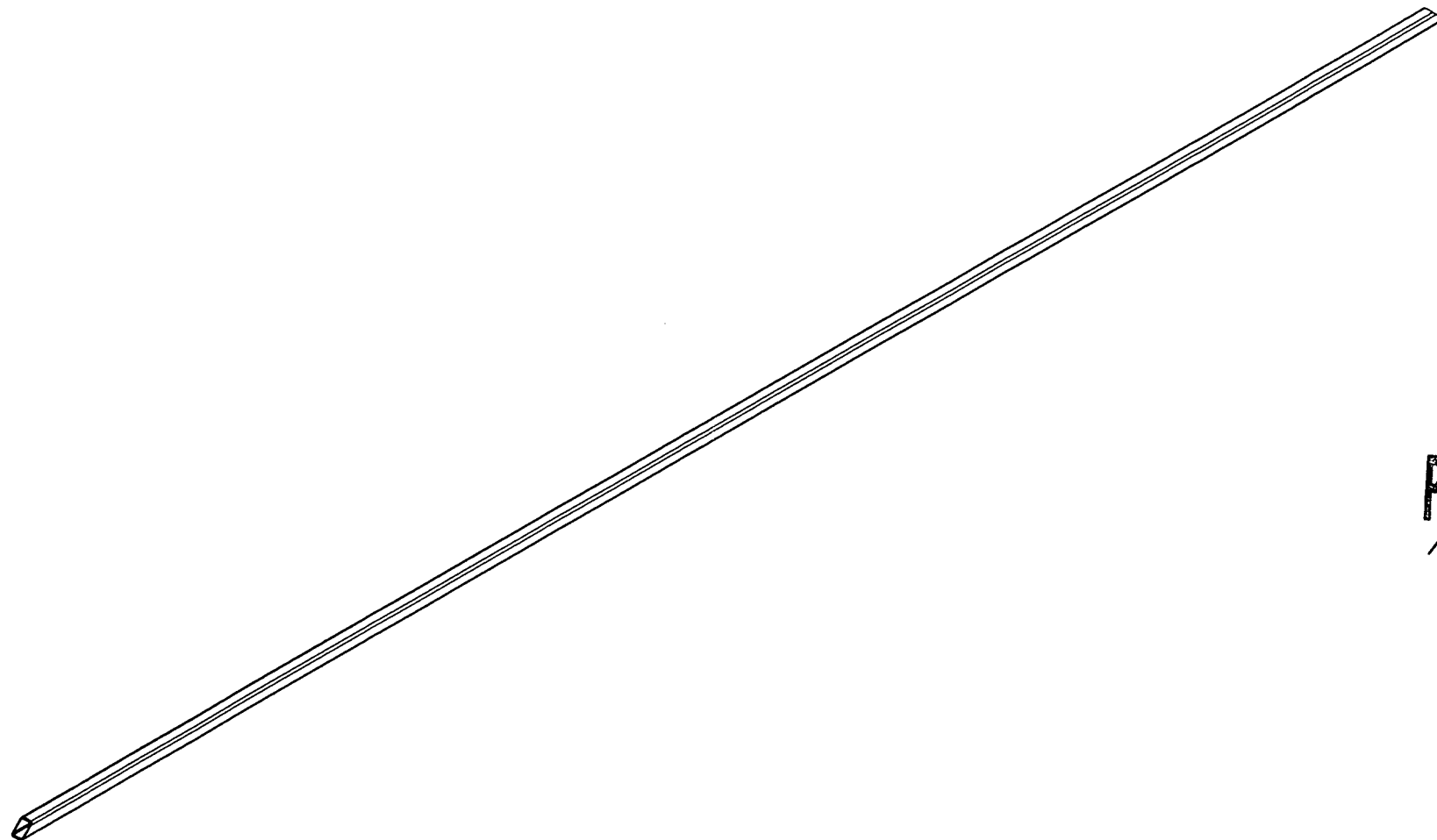
DETAIL F
SCALE 5X

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08.02.15

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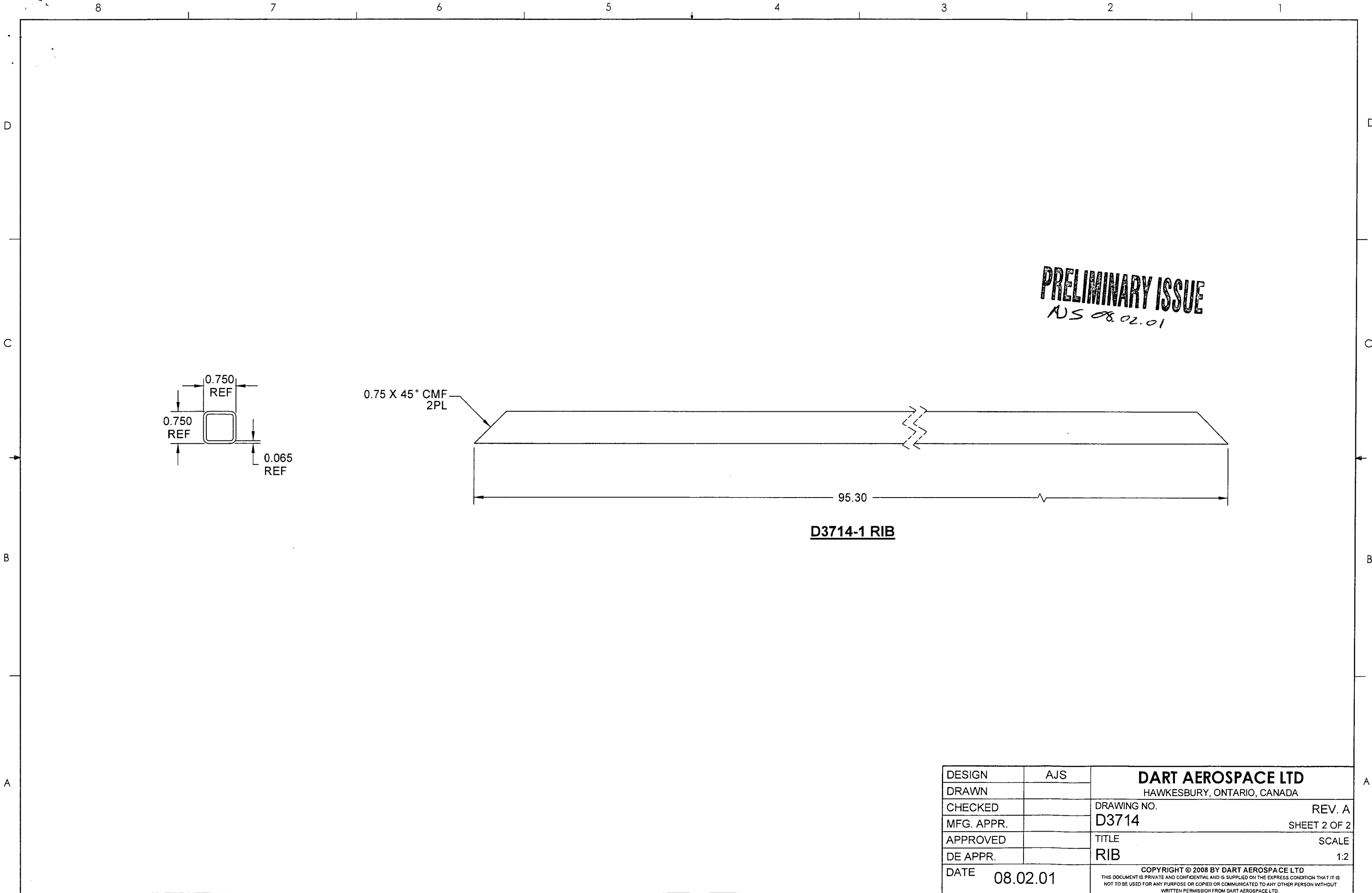


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ASS 08.02.01

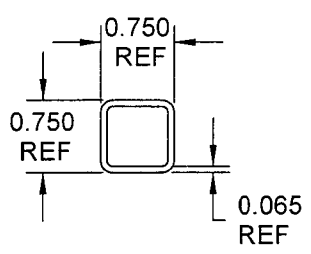
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.54 lbs

A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO. D3714		REV. A
MFG. APPR.				SHEET 1 OF 2
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PRELIMINARY ISSUE
08.02.01



0.75 X 45° CMF
2PL

95.30

D3714-1 RIB

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REV. A
SHEET 2 OF 2

SCALE
1:2

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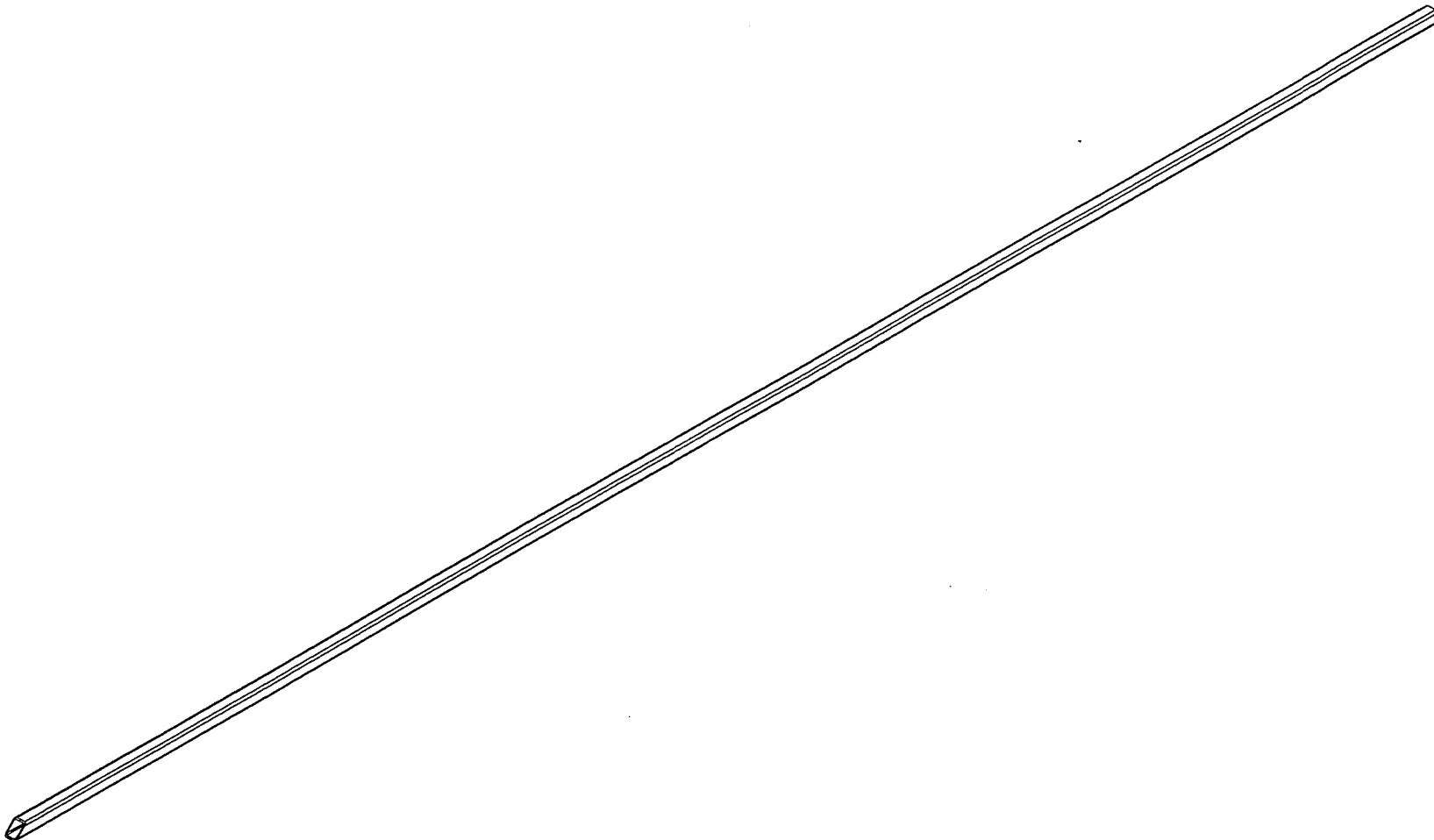
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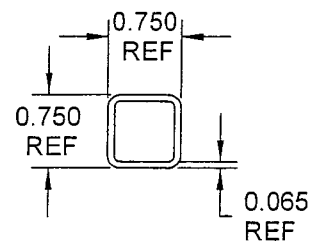


D3714-1 RIB

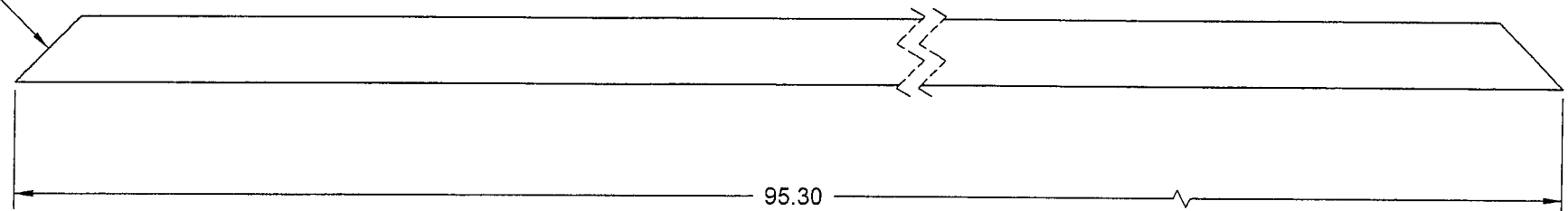
PRELIMINARY ISSUE
LE 08.02.15

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 4.54 lbs

A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
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DRAWN				
CHECKED	LE	DRAWING NO. D3714		REV. A
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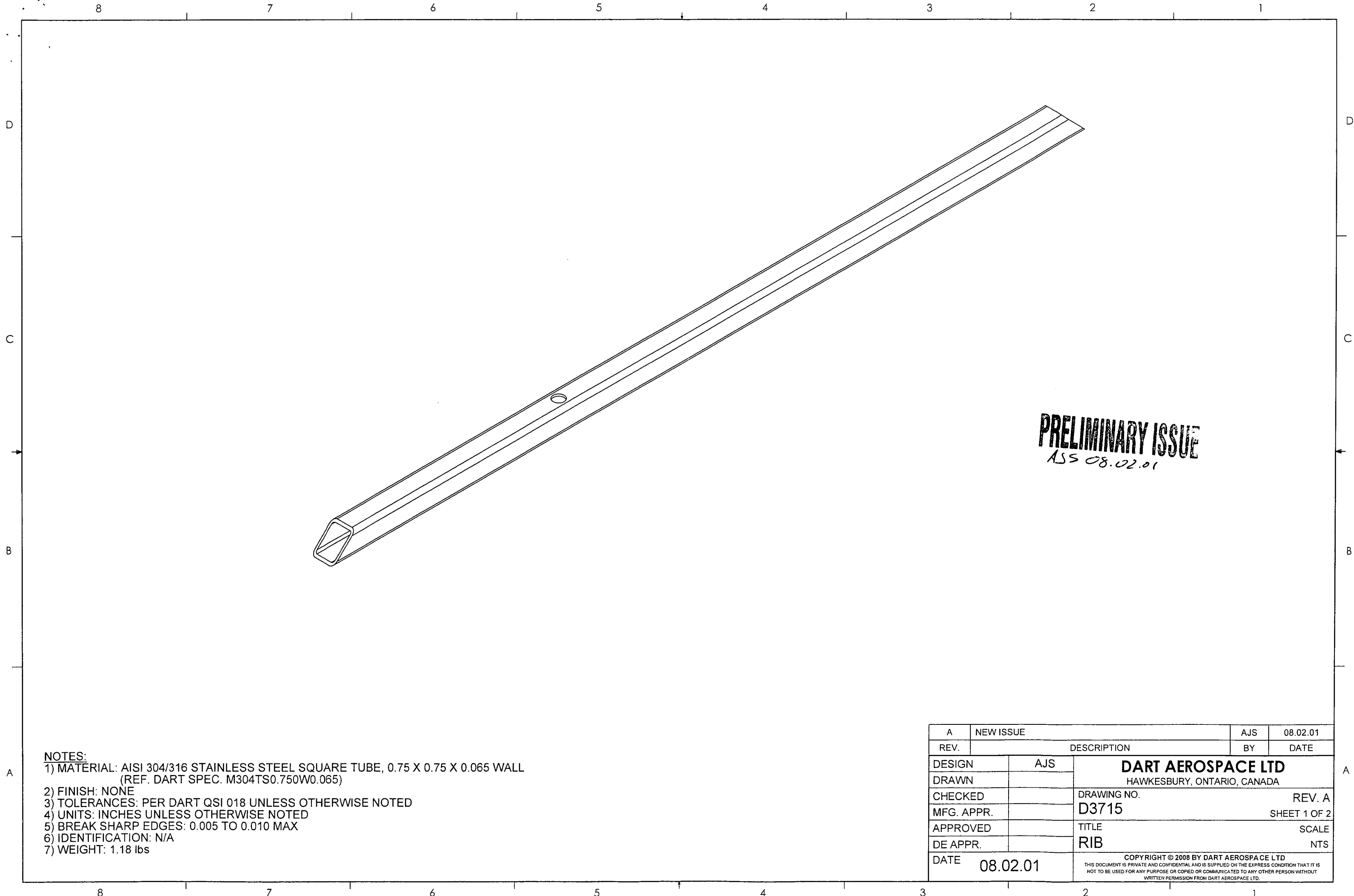
0.75 X 45° CMF
2PL



D3714-1 RIB

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CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.		D3714	SHEET 2 OF 2
APPROVED		TITLE	SCALE
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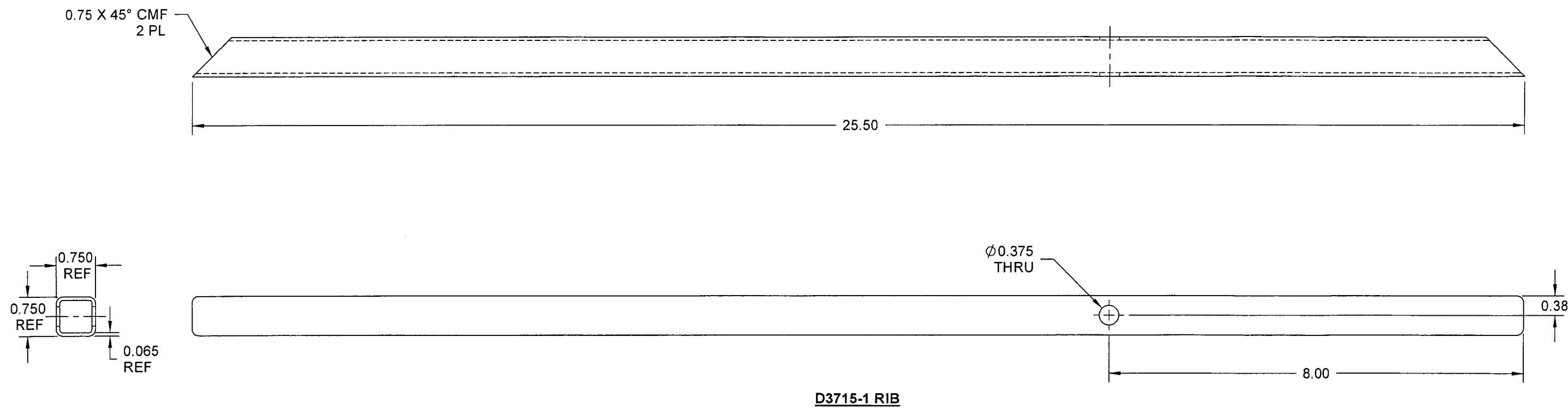
NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.18 lbs

A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.		REV. A
MFG. APPR.		D3715		SHEET 1 OF 2
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PRELIMINARY ISSUE
AJS 08.02.01



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DRAWN			
CHECKED		DRAWING NO. D3715	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE RIB	SCALE 1:2
DE APPR.			
DATE	08.02.01	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

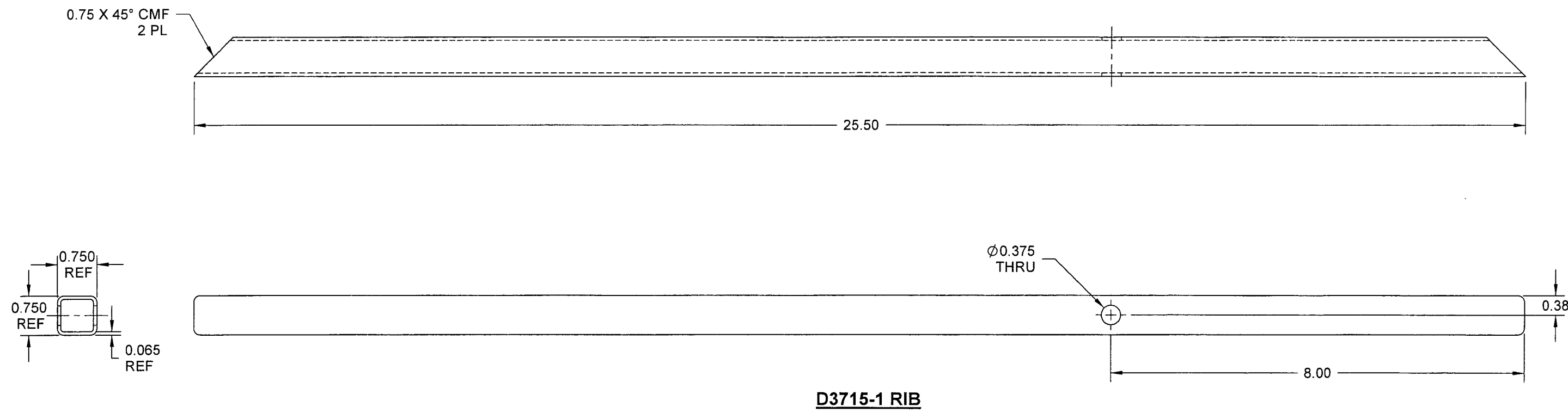
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8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

PRELIMINARY ISSUE
AJS 08.02.01



DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D3715	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE RIB	SCALE 1:2
DE APPR.			
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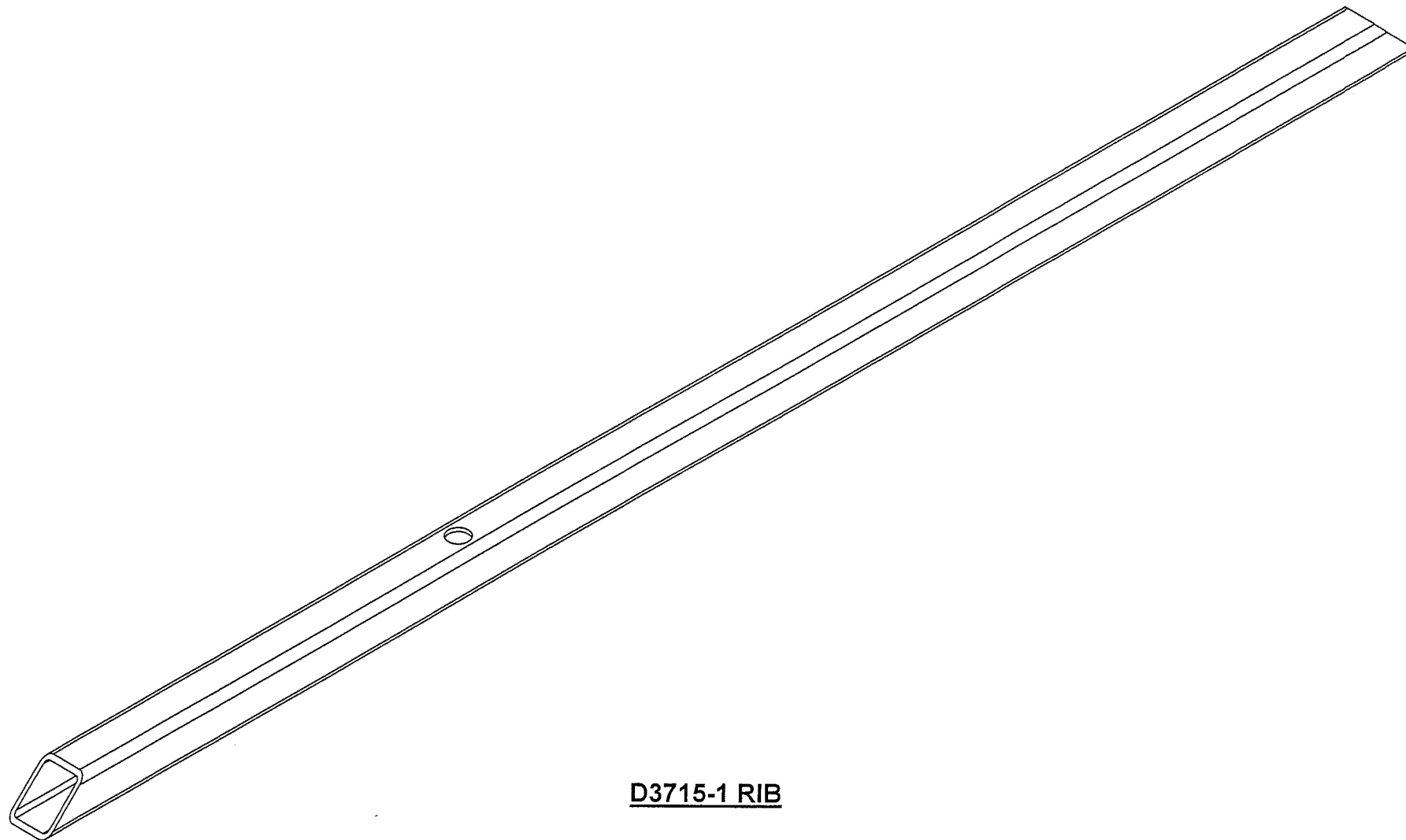
C

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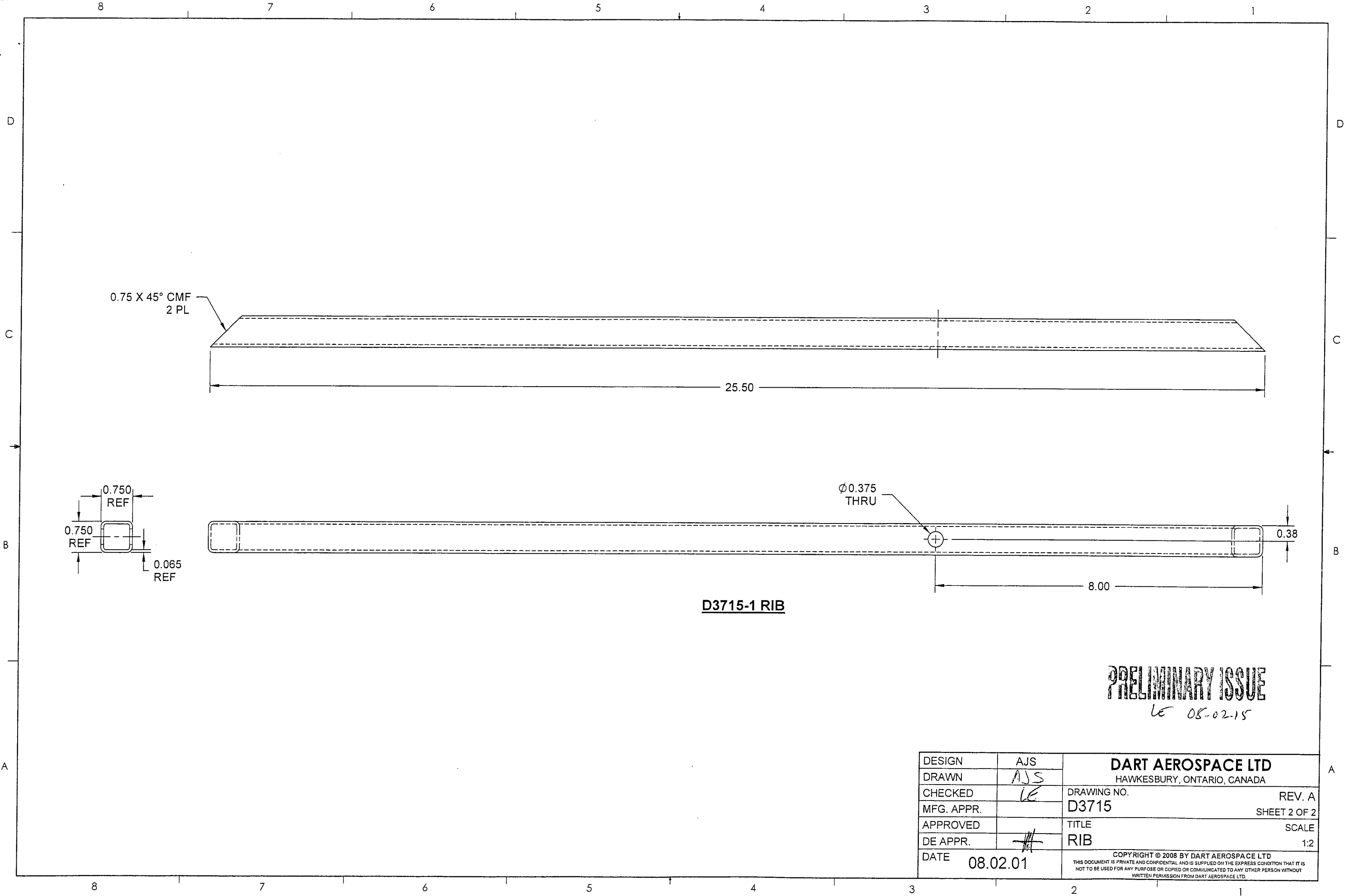
D3715-1 RIB

PRELIMINARY ISSUE
LE 08.02.15

NOTES:

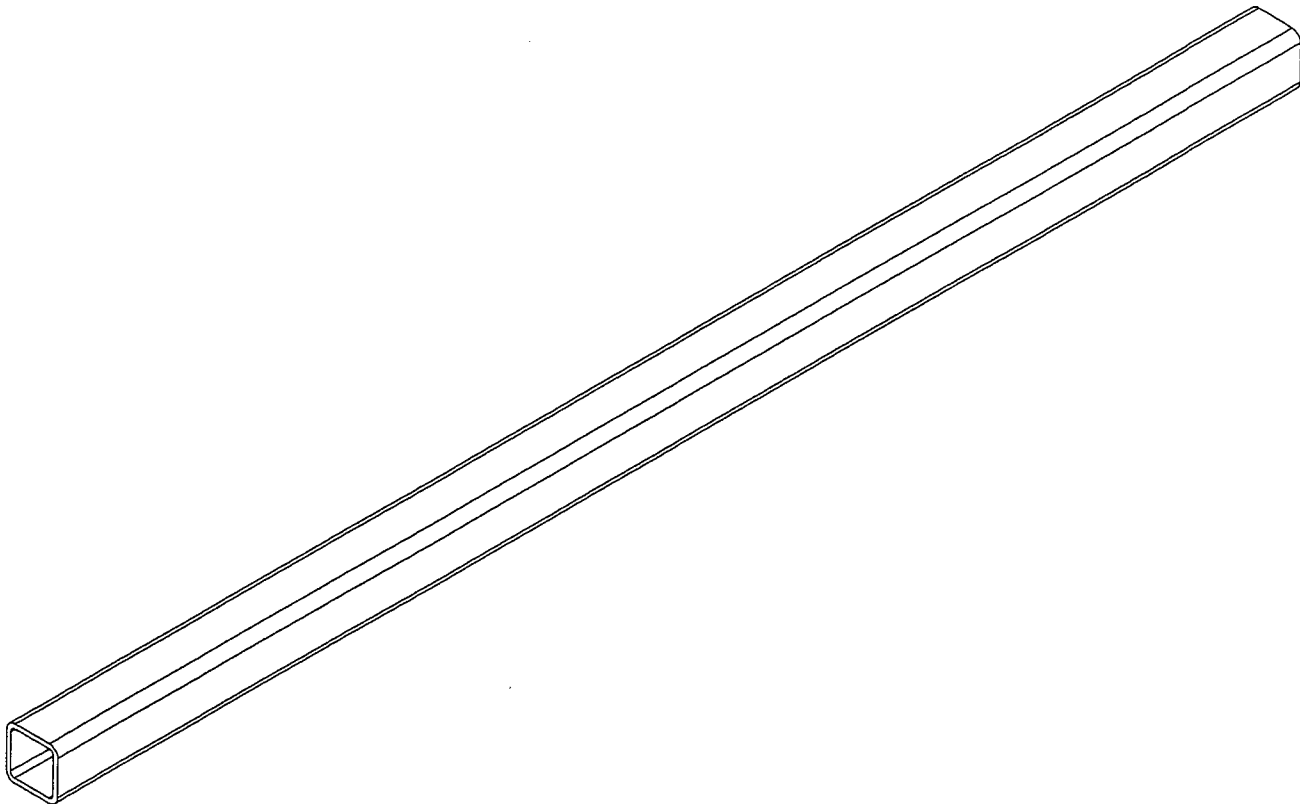
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.18 lbs

A	NEW ISSUE	AJS	08.02.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.		D3715	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.	MT	RIB	NTS
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PRELIMINARY ISSUE
LE 08-02-15

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.		D3715	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.	#	RIB	1:2
DATE	08.02.01	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

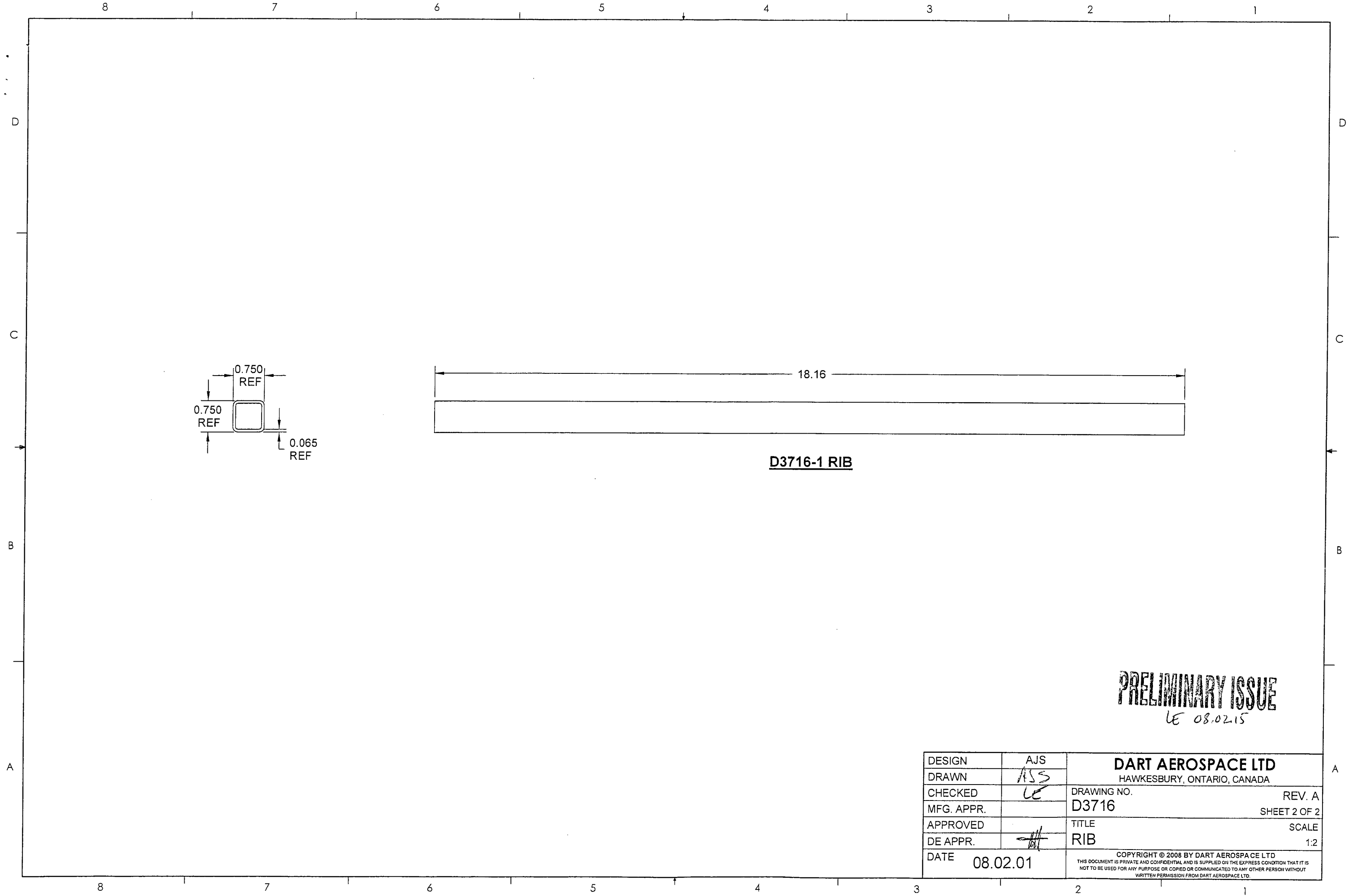


D3716-1 RIB

PRELIMINARY ISSUE
LE 08.02.15

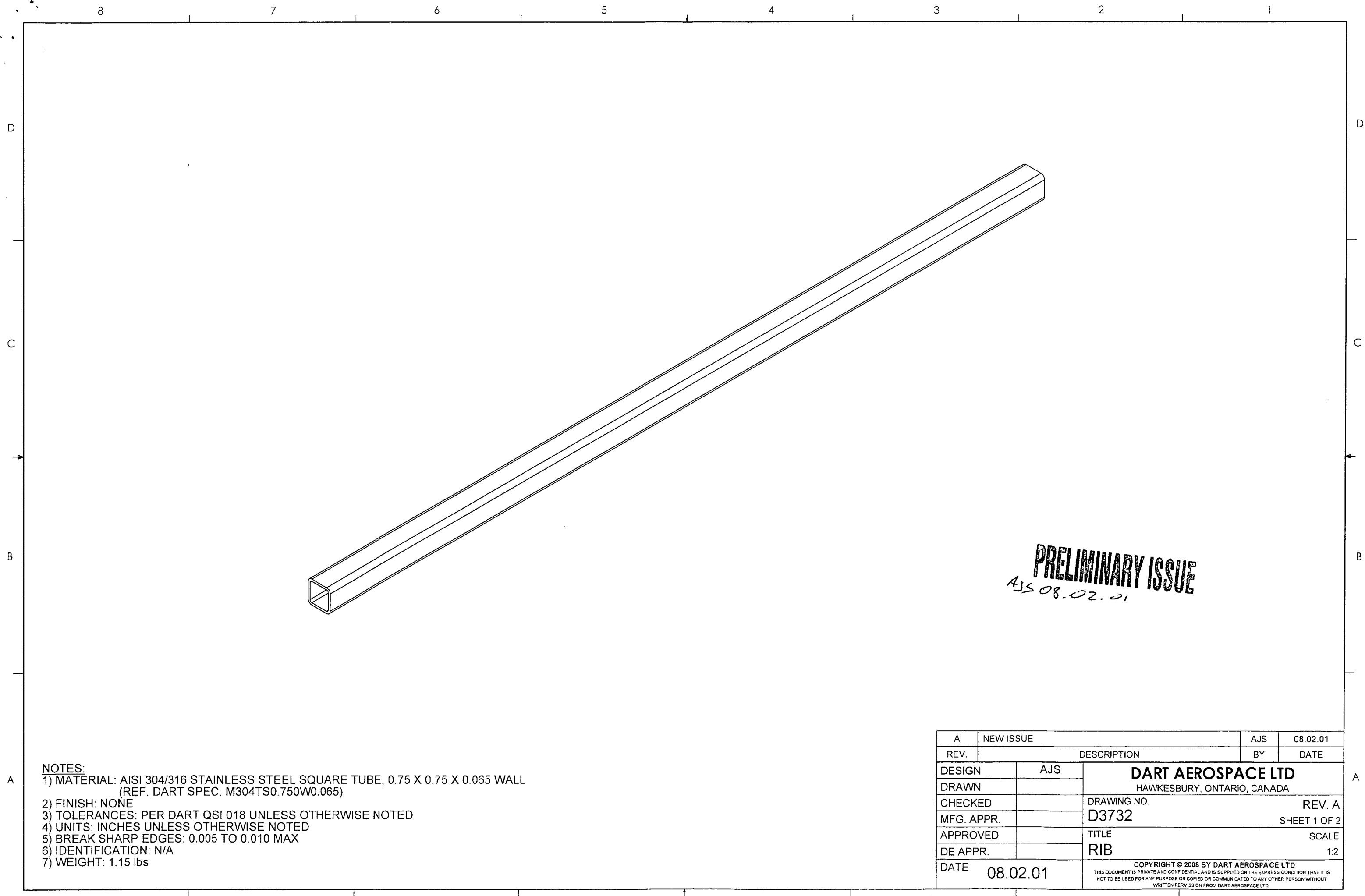
- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.87 lbs

A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	LE	DRAWING NO.	REV. A	
MFG. APPR.		D3716	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.	TH	RIB	NTS	
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PRELIMINARY ISSUE
LE 08.02.15

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ASS		
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.		D3716	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		RIB	1:2
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PRELIMINARY ISSUE
AJS 08.02.01

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.15 lbs

A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3732	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		RIB	1:2	
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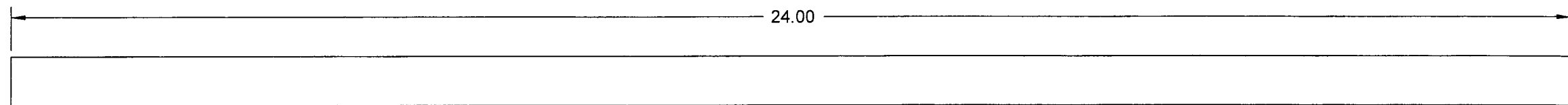
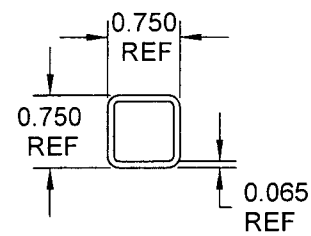
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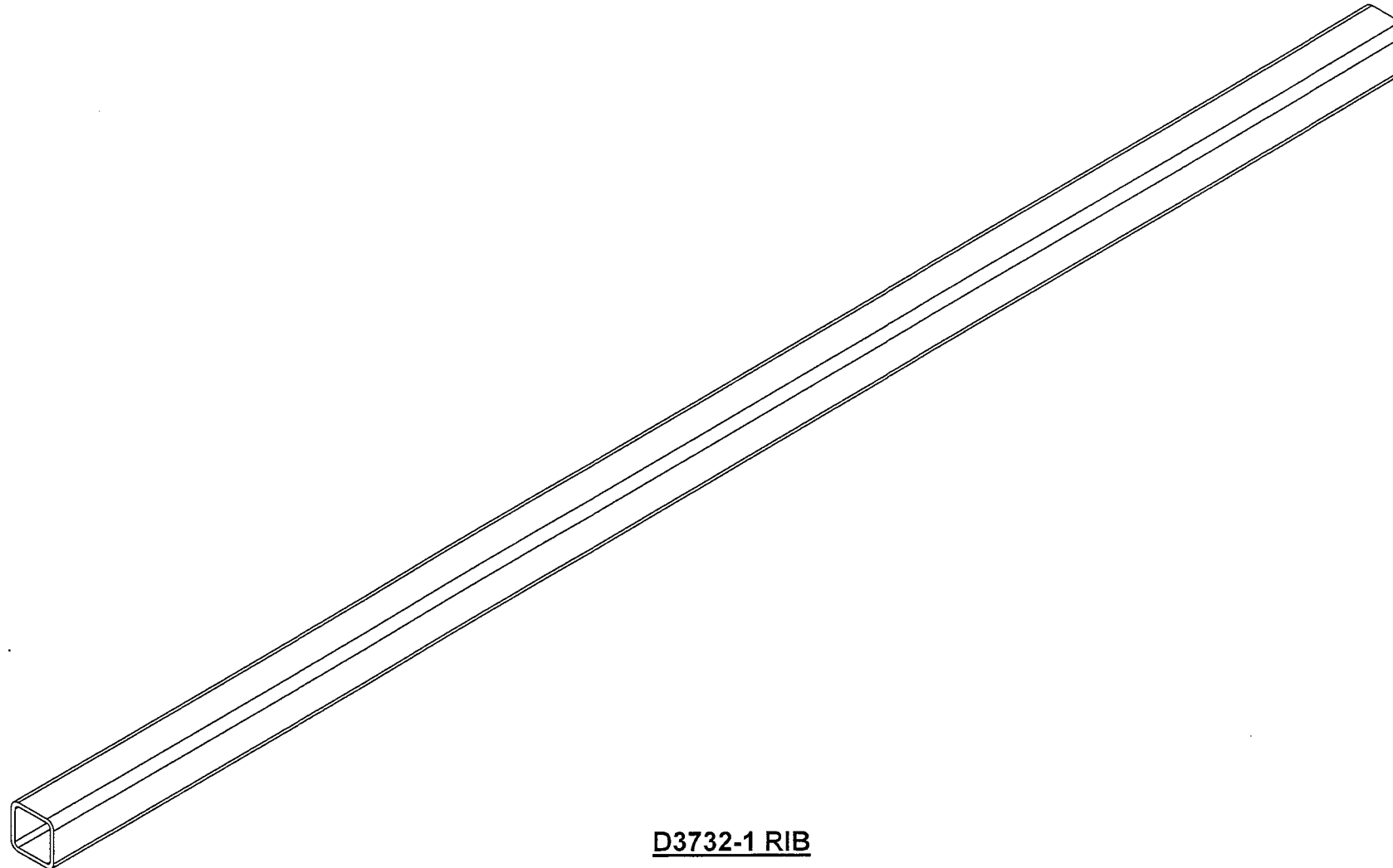


D3732-1 RIB

PRELIMINARY ISSUE
15508.02.01

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D3732
MFG. APPR.		
APPROVED		TITLE RIB
DE APPR.		
DATE	08.02.01	
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D3732-1 RIB

PRELIMINARY ISSUE

UE 08.02.15

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.15 lbs

A	NEW ISSUE	AJS	08.02.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	UE	DRAWING NO.	REV. A
MFG. APPR.		D3732	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.	///	RIB	NTS
DATE	08.02.01	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

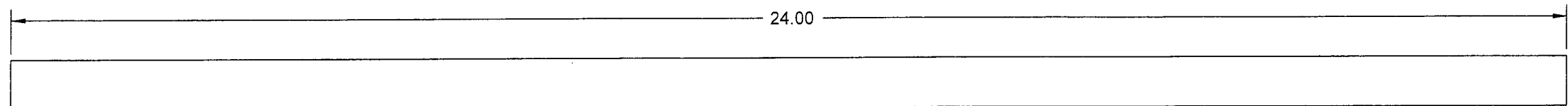
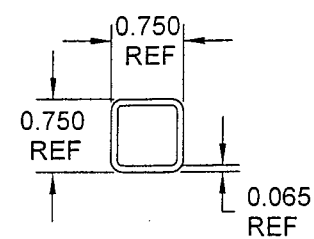
8 7 6 5 4 3 2 1

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D3732-1 RIB

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PRELIMINARY ISSUE
LE 08.02.15

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	LE	DRAWING NO. D3732	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE RIB	SCALE 1:2
DE APPR.	#		
DATE	08.02.01	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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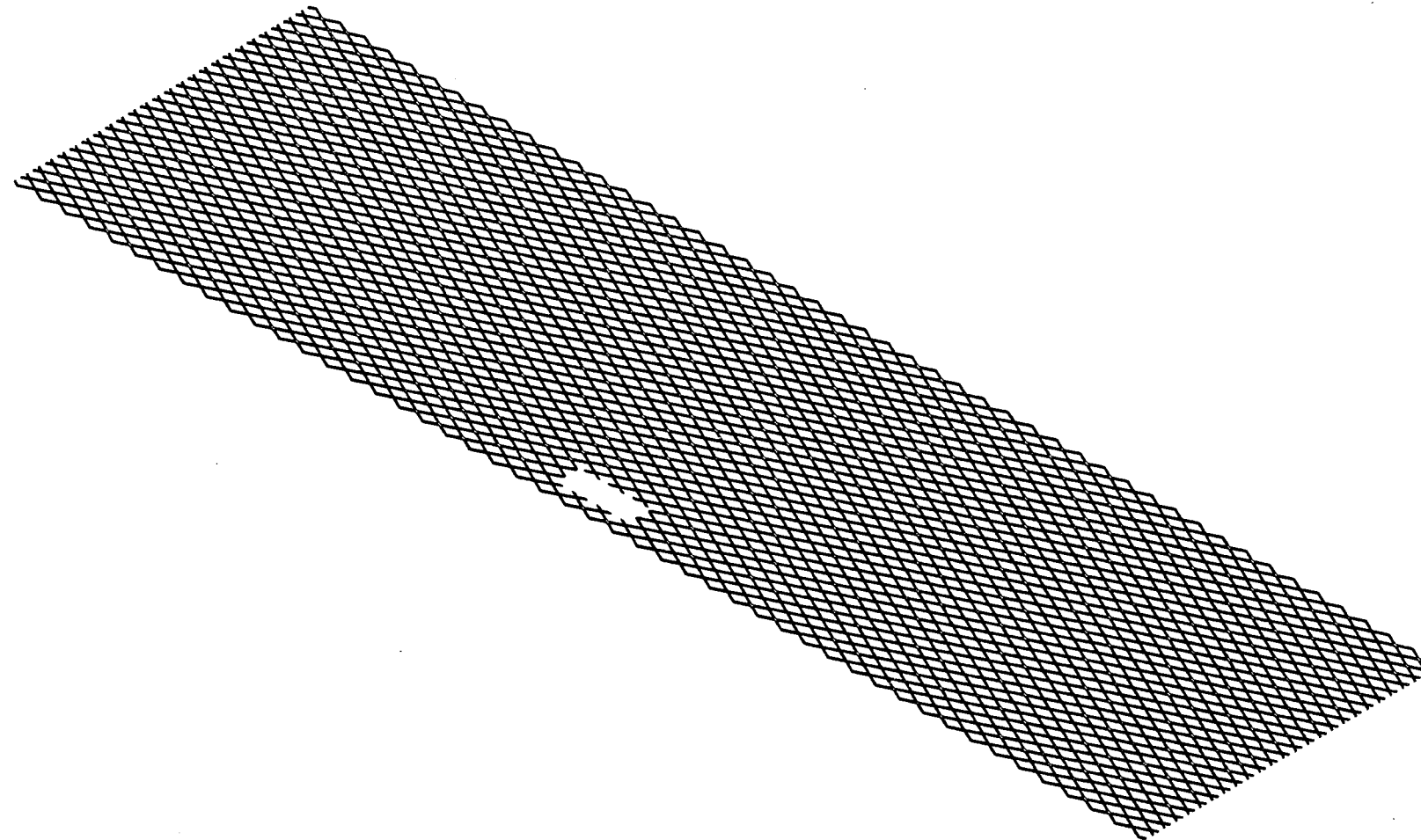
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D3743-1 MESH

PRELIMINARY ISSUE

LE 08.02.15

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
(REF. DART SPEC. M304EX0.75-16F)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 8.7lbs APPROX

A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	LE	DRAWING NO.	REV. A	
MFG. APPR.		D3743	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.	HA	MESH	NTS	
DATE	08.02.01		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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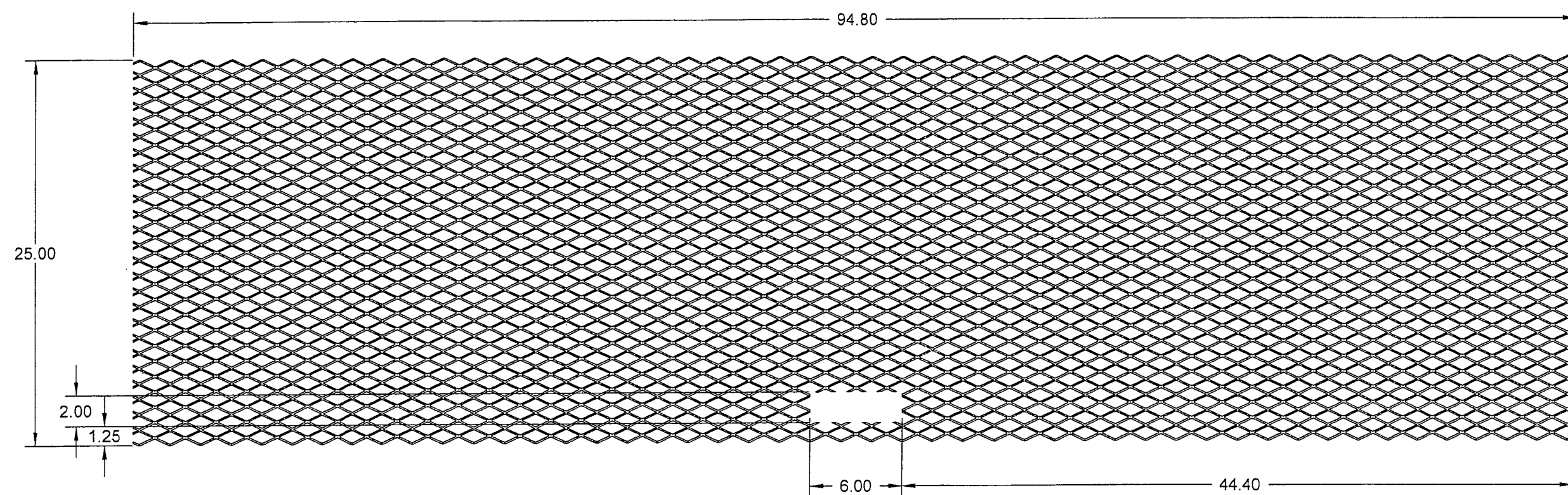
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D3743-1 MESH

PRELIMINARY ISSUE
LE 08.02.15

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO.	REV. A
DRAWN	AJS			
CHECKED	LE	D3743	SHEET 2 OF 2	SCALE
MFG. APPR.				
APPROVED		TITLE	1:8	
DE APPR.		MESH		
DATE	08.02.01	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

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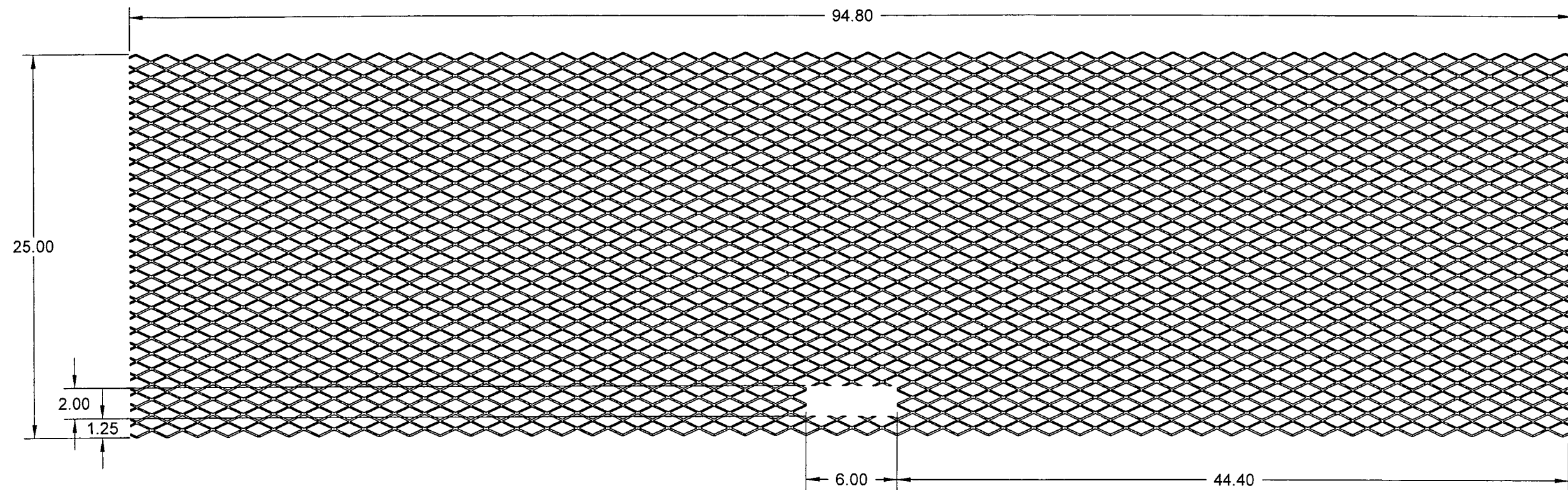
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PRELIMINARY ISSUE

- NOTES:
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F (REF. DART SPEC. M304EX0.75-16F)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 8.7lbs APPROX

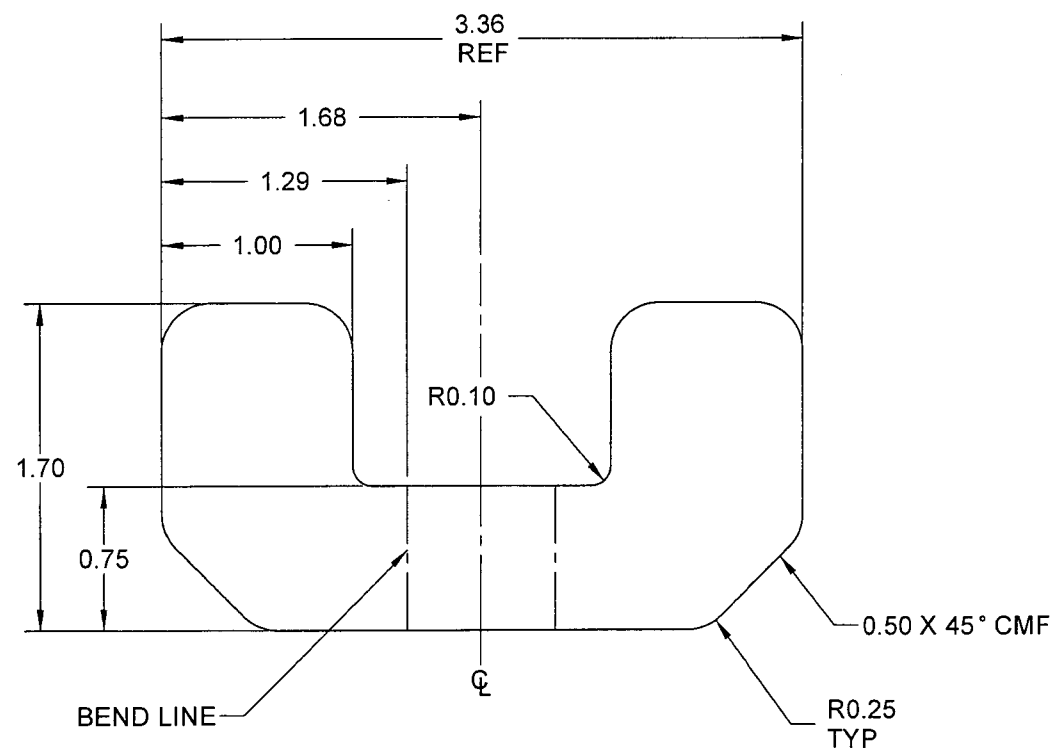
A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ASS			
CHECKED	LE	DRAWING NO. D3743		REV. A
MFG. APPR.				SHEET 1 OF 2
APPROVED		TITLE MESH		SCALE
DE APPR.				NTS
DATE	08.02.01		COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

PRELIMINARY ISSUE

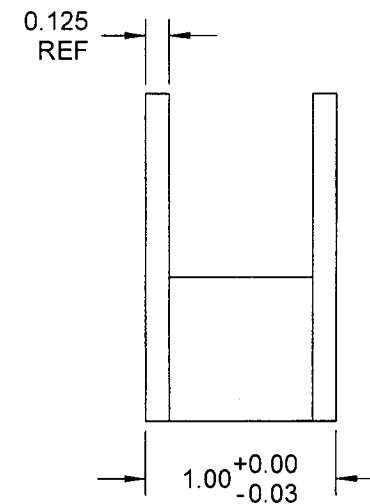
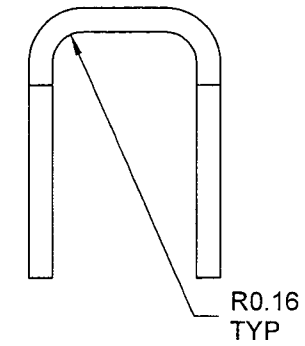


D3743-1 MESH

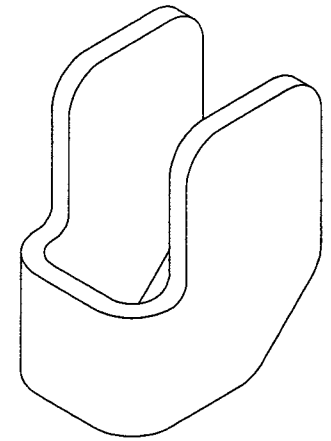
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	UE	DRAWING NO.	REV. A
MFG. APPR.		D3743	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH	1:8
DATE	08.02.01	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3748-1F FLAT PATTERN



D3748-1 HINGE HALF

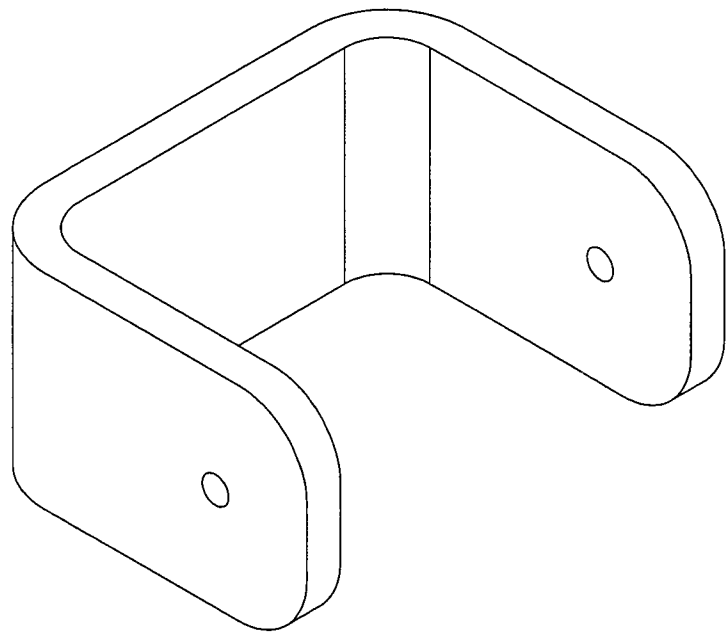


PRELIMINARY ISSUE
ASS 08.02.08

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.125 THICK
PER MIL-S-5019 (ANNEALED) 2B FINISH
(REF. DART SPEC M304S11GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.15 lbs

A	INITIAL RELEASE		AJS	08.02.05
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO. D3748		REV. A
MFG. APPR.				SHEET 1 OF 1
APPROVED		TITLE HINGE HALF		SCALE
DE APPR.				1:1
DATE	08.02.05		COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

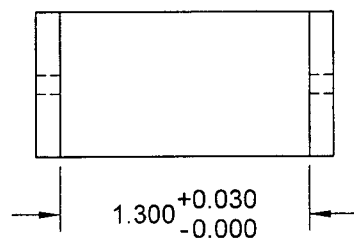
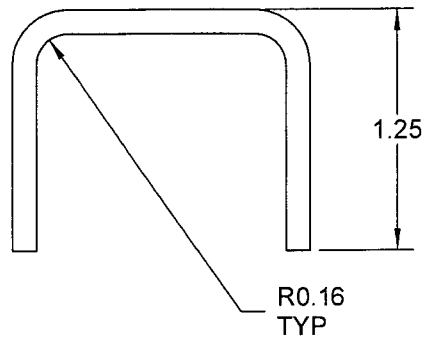


PRELIMINARY ISSUE
AJS 08.02.08

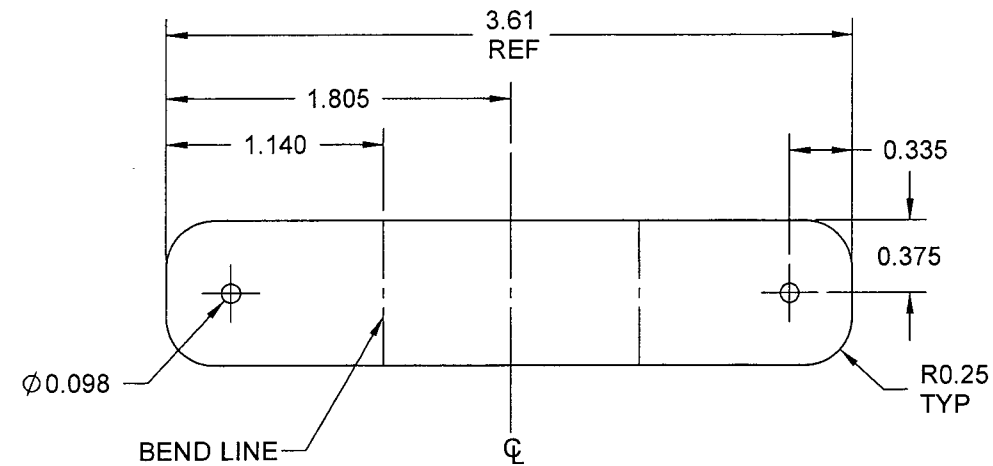
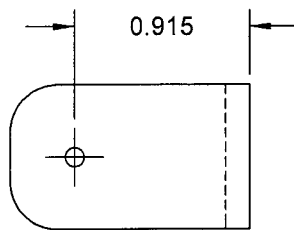
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.125 THICK
PER MIL-S-5019 (ANNEALED) 2B FINISH
(REF. DART SPEC M304S11GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs

A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO. D3749		REV. A SHEET 1 OF 2
MFG. APPR.				
APPROVED		TITLE HINGE HALF		SCALE NTS
DE APPR.				
DATE	08.02.01		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3749-1 HINGE HALF

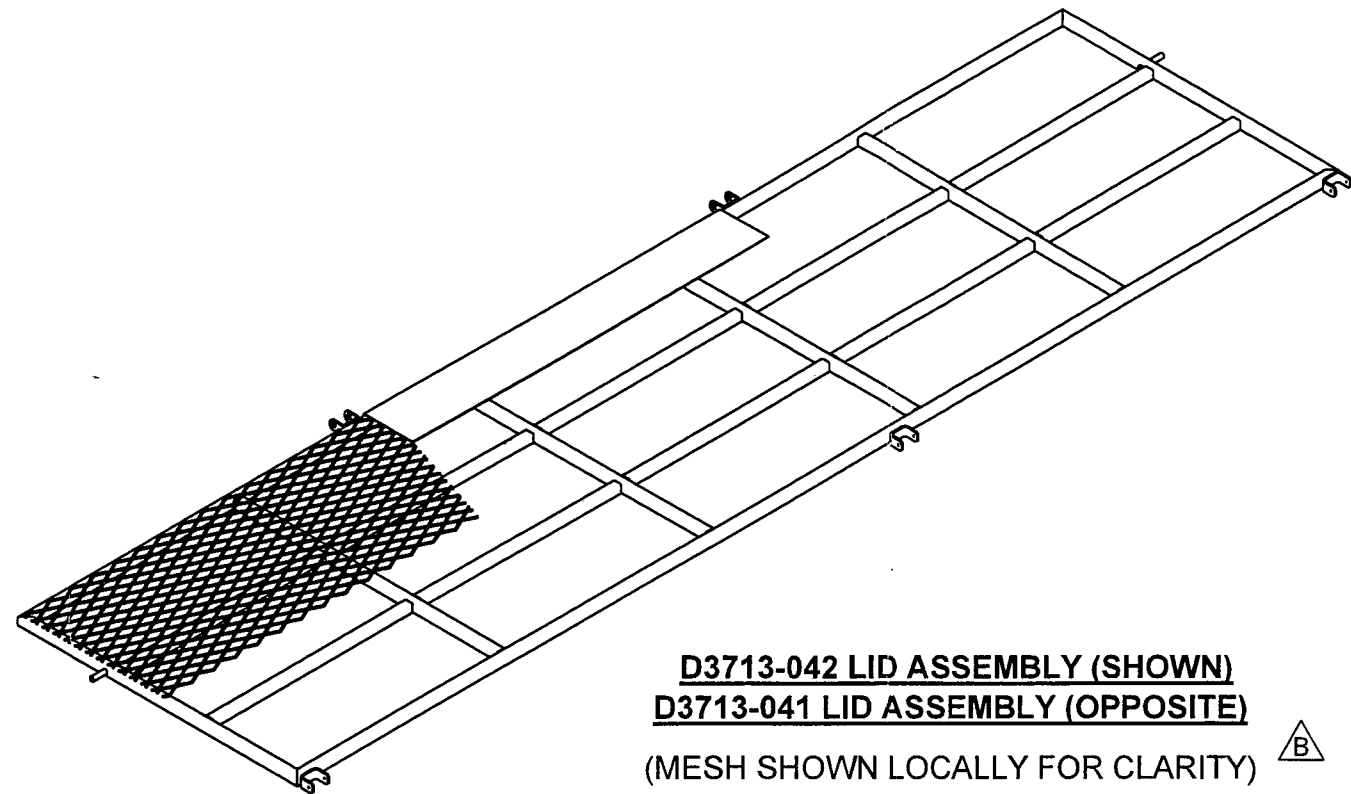


D3749-1F FLAT PATTERN

PRELIMINARY ISSUE
AJS 08.02.08

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D3749	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE HINGE HALF	SCALE 2:1
DE APPR.		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	08.02.01		

QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D3713-041	LID ASSEMBLY
	X	D3713-042	LID ASSEMBLY
2	2	D2327-1 ✓	SPACER
1	1	D2329 ✓	LABEL PLATE
2	2	D2581 ✓	MOUNTING BRACKET
2	2	D3714-1 ✓	RIB
2	2	D3715-1 ✓	RIB
10	10	D3716-1 ✓	RIB
4	4	D3732-1 ✓	RIB
1	1	D3743-1 ✓	MESH
3	3	D3749-1 ✓	HINGE HALF

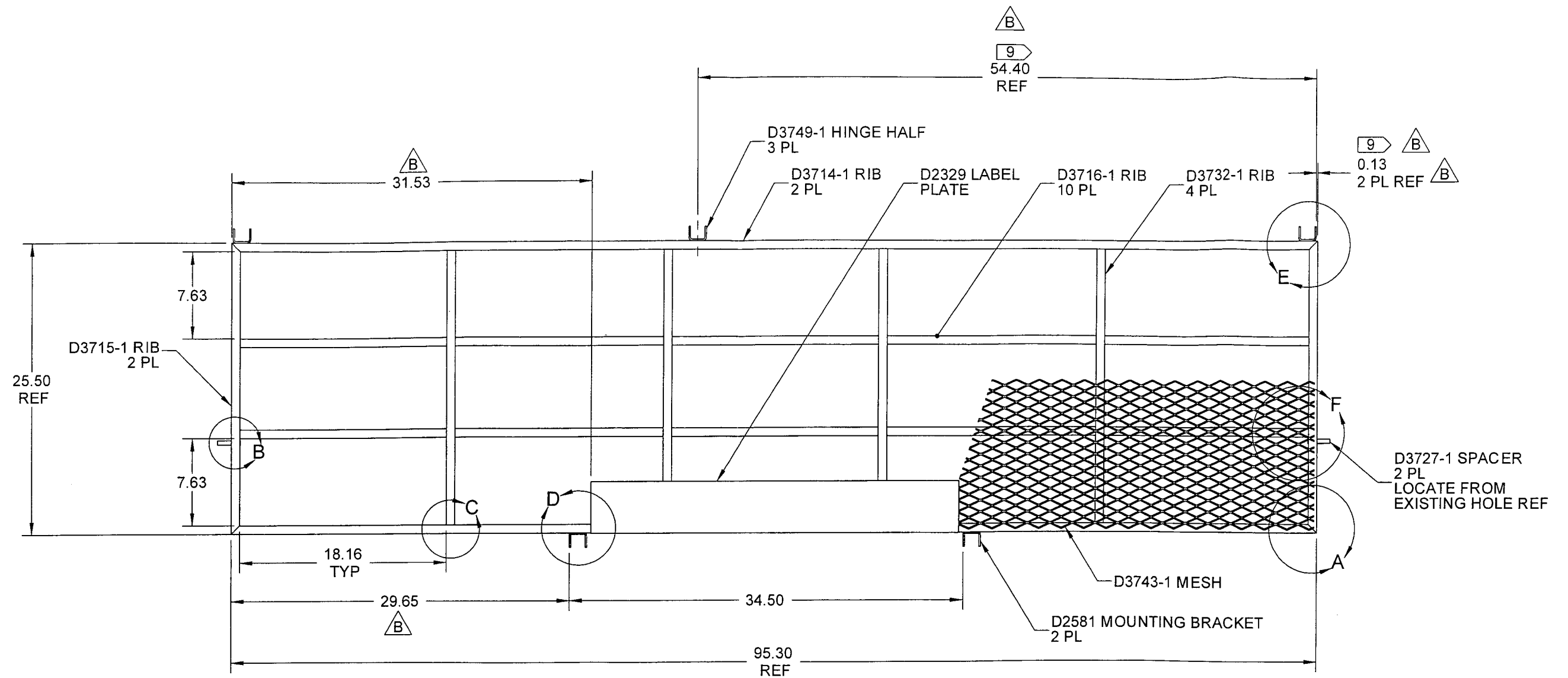


D3713-042 LID ASSEMBLY (SHOWN)
D3713-041 LID ASSEMBLY (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
APPLY BLACK ANTI-SKID TO OUTSIDE SURFACE OF MESH PER DART QSI 005 4.4
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004
- 9) CENTER D3749-1 HINGE HALF ON D3748-1 HINGE HALF ON D3712-041/042 BASKET BASE ASSEMBLY

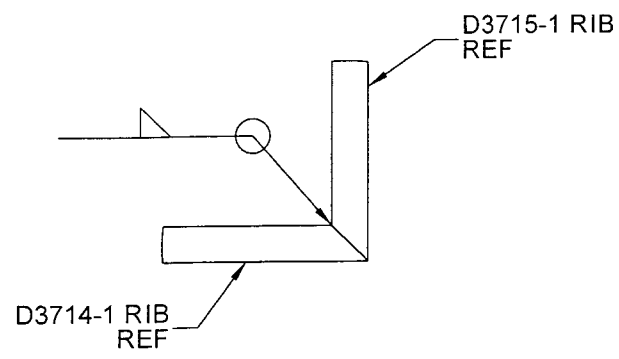
B	SHEET 1 -042 WAS -041; ADDED CORRECT -041 ASSEMBLY. NOTE 9 ADDED, ZONE C2 LID ASSEMBLY WAS D3713-041. WEIGHT WAS 36 lbs. SHEET 2 ZONE B5 LID ASSEMBLY WAS D3713-041, ZONE D6 31.53 DIM WAS 31.64, ZONE D3 54.40 DIM NOW REF ZONE D2 0.13 REF DIM ADDED ZONE B6 29.65 DIM WAS 29.77, ZONE D3 & D2 FLAG NOTE 9 ADDED.	AJS	08.02.27
A	NEW ISSUE	AJS	08.02.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CE	DRAWING NO.	REV. B
MFG. APPR.	IS	D3713	SHEET 1 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	TH	LID ASSEMBLY	NTS
DATE	08.02.27	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



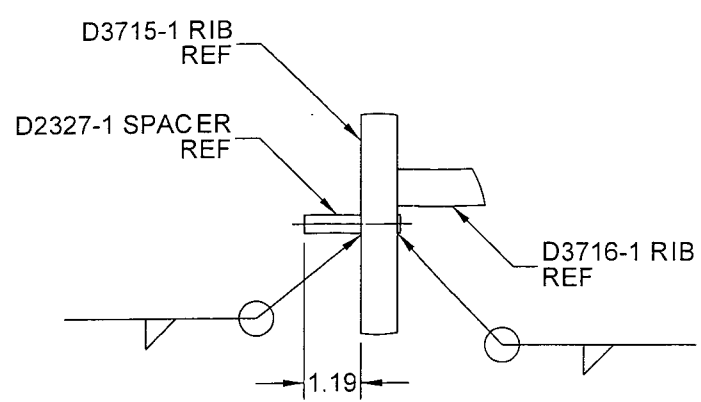
D3713-042 LID ASSEMBLY (SHOWN) B
D3713-041 LID ASSEMBLY (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
108.03.17/11/12

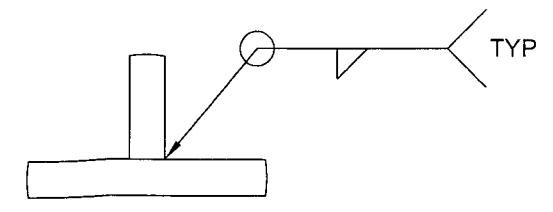
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	LE	DRAWING NO. D3713	REV. B
MFG. APPR.	LE		SHEET 2 OF 3
APPROVED	LE	TITLE	SCALE
DE APPR.	LE	LID ASSEMBLY	NTS
DATE	08.02.27	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



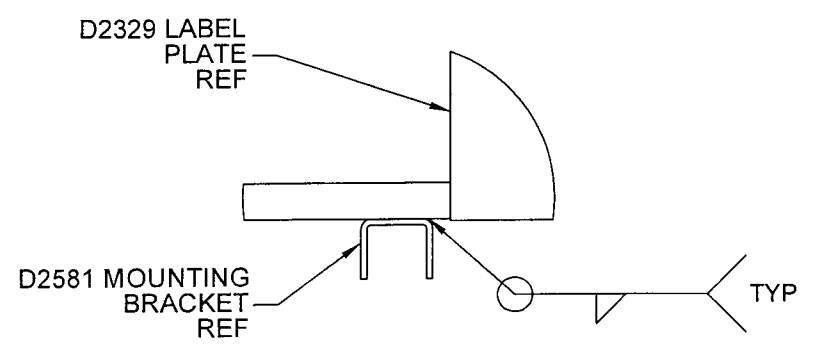
DETAIL A: TYP CORNER WELDS
SCALE 4X
(MESH NOT SHOWN FOR CLARITY)



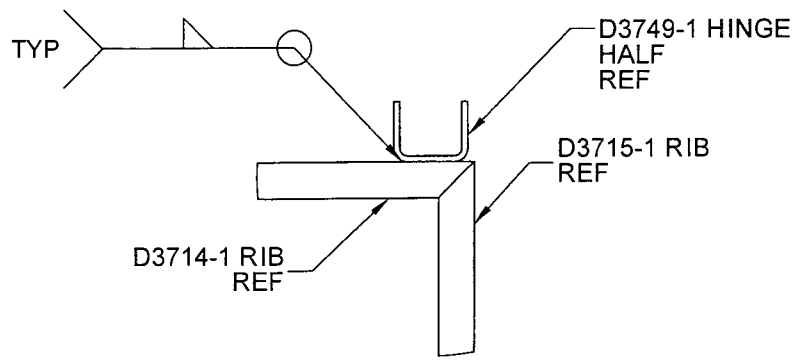
DETAIL B
TYP BOTH ENDS
SCALE 4X



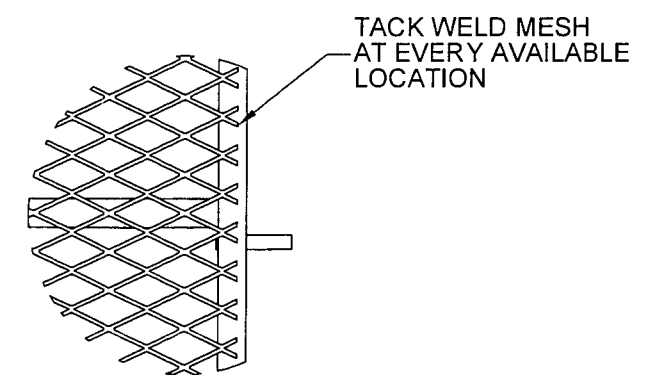
DETAIL C
TYP
SCALE 4X



DETAIL D
SCALE 4X



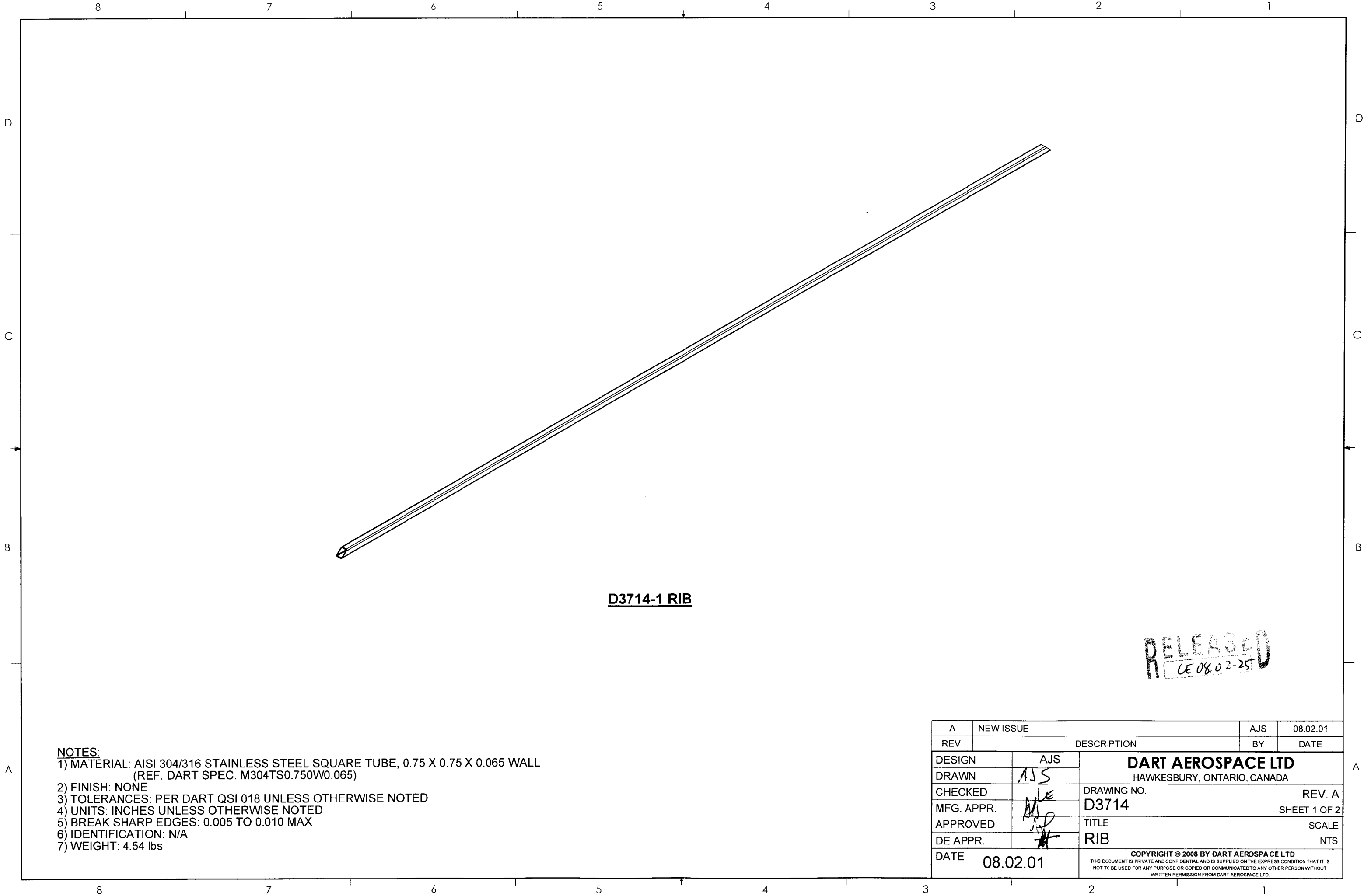
DETAIL E
SCALE 4X



DETAIL F
SCALE 5X

08-03-17-11P

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	VE	DRAWING NO.	REV. B
MFG. APPR.	AD	D3713	SHEET 3 OF 3
APPROVED	AD	TITLE	SCALE
DE APPR.	AD	LID ASSEMBLY	NTS
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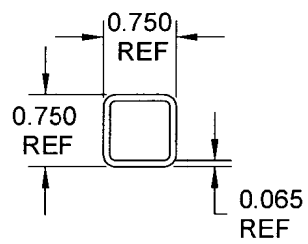
D3714-1 RIB

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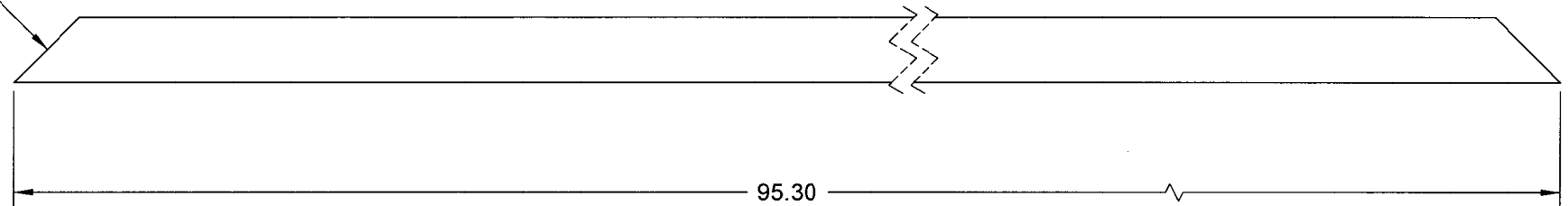
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.54 lbs

A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	LE	DRAWING NO.	REV. A	
MFG. APPR.	MJD	D3714	SHEET 1 OF 2	
APPROVED	ind	TITLE	SCALE	
DE APPR.	★	RIB	NTS	
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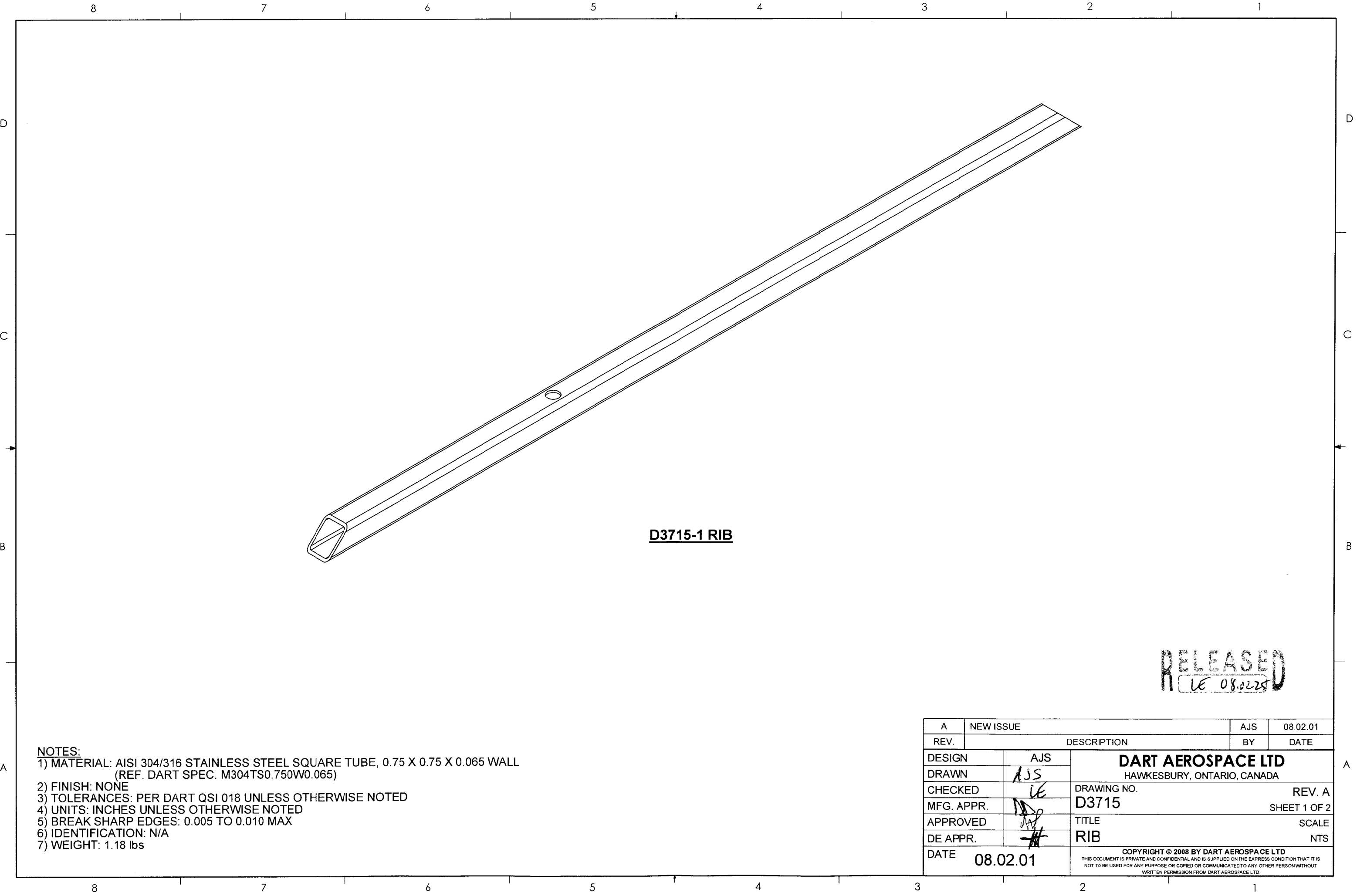
0.75 X 45° CMF
2PL



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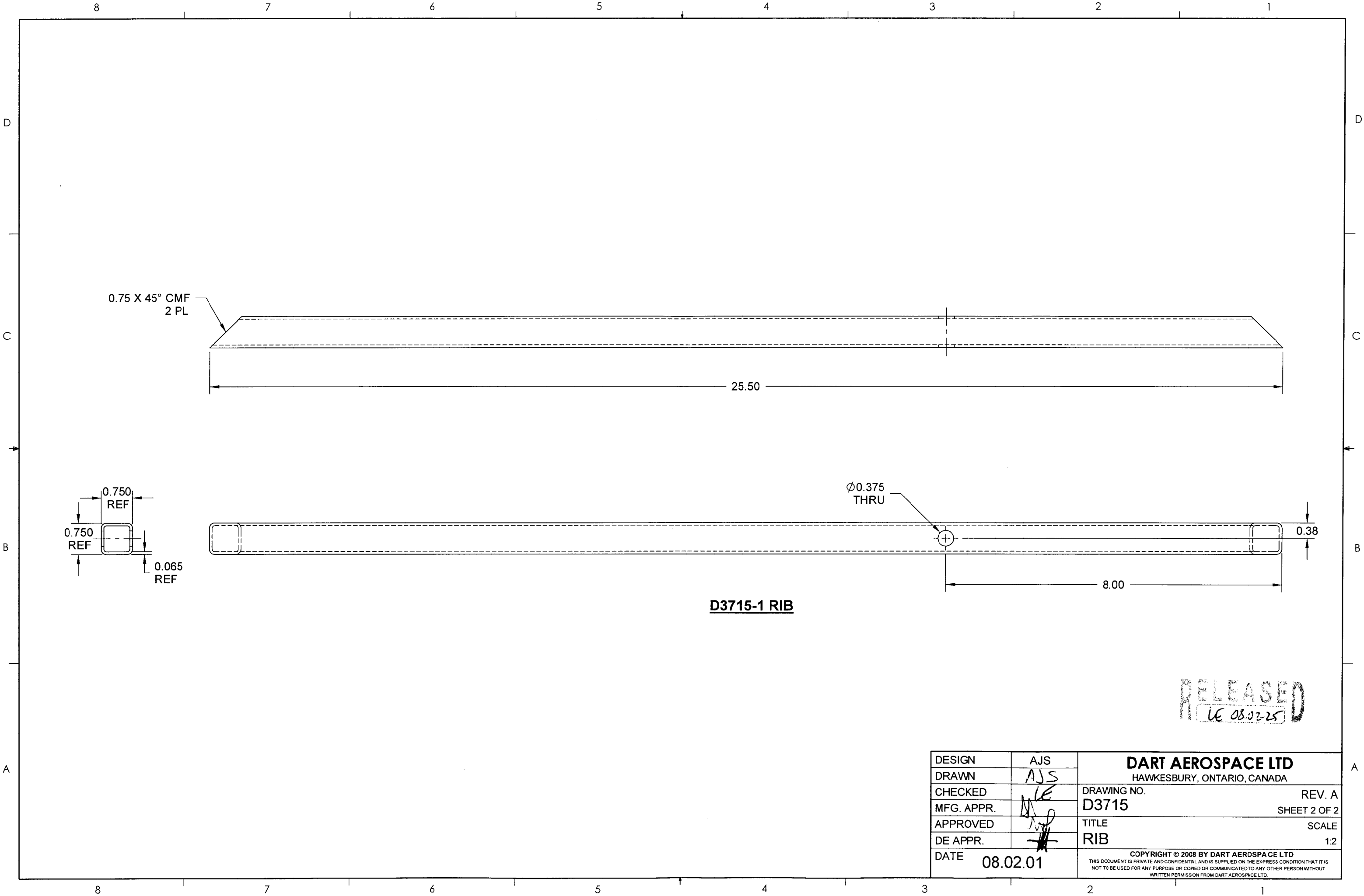
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	UE	DRAWING NO.	REV. A
MFG. APPR.	MP	D3714	SHEET 2 OF 2
APPROVED	MP	TITLE	SCALE
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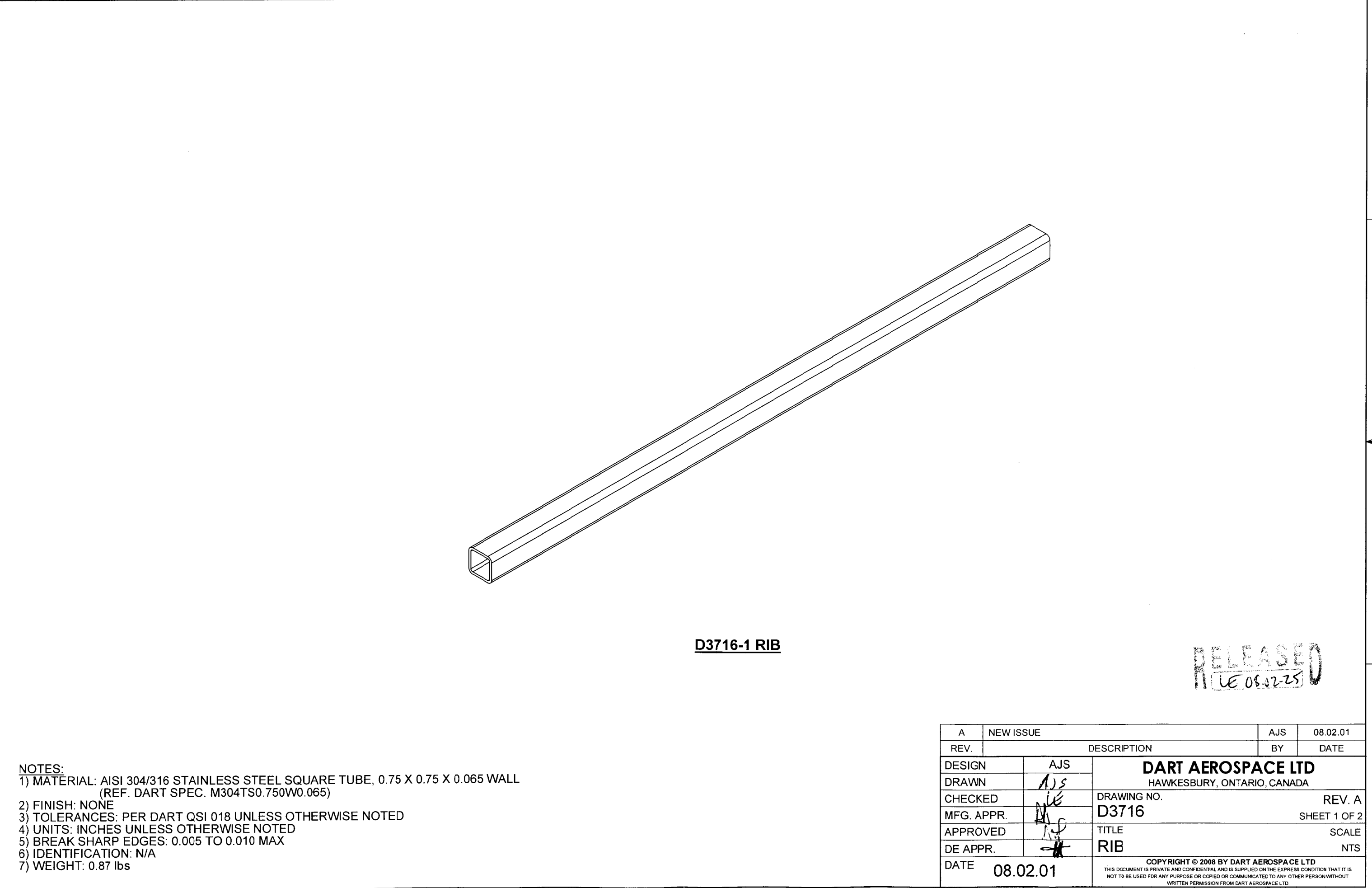
NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.18 lbs

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A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
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MFG. APPR.	DDP	D3715		SHEET 1 OF 2
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MFG. APPR.	LE	D3715	SHEET 2 OF 2
APPROVED	LE	TITLE	SCALE
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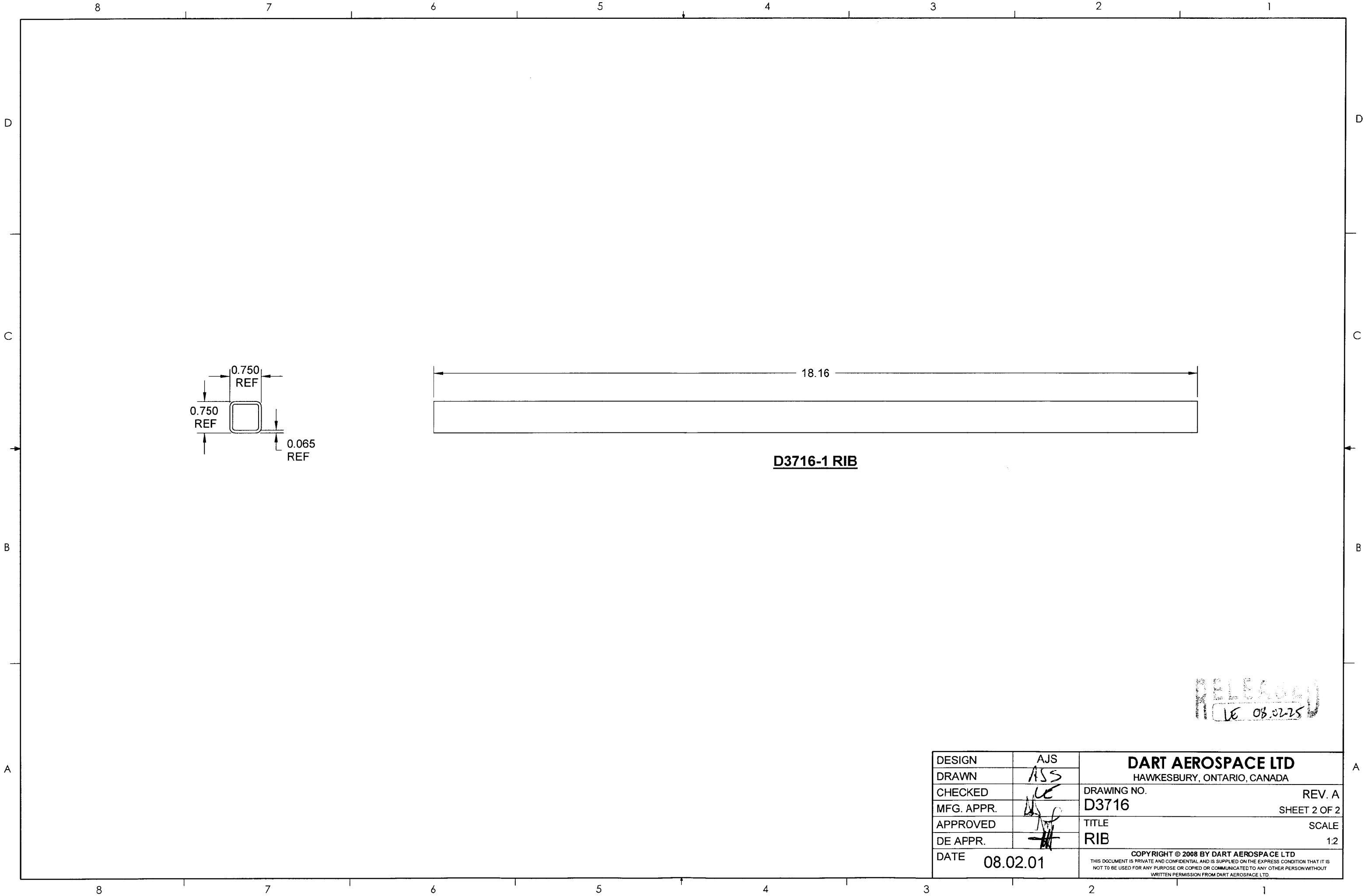


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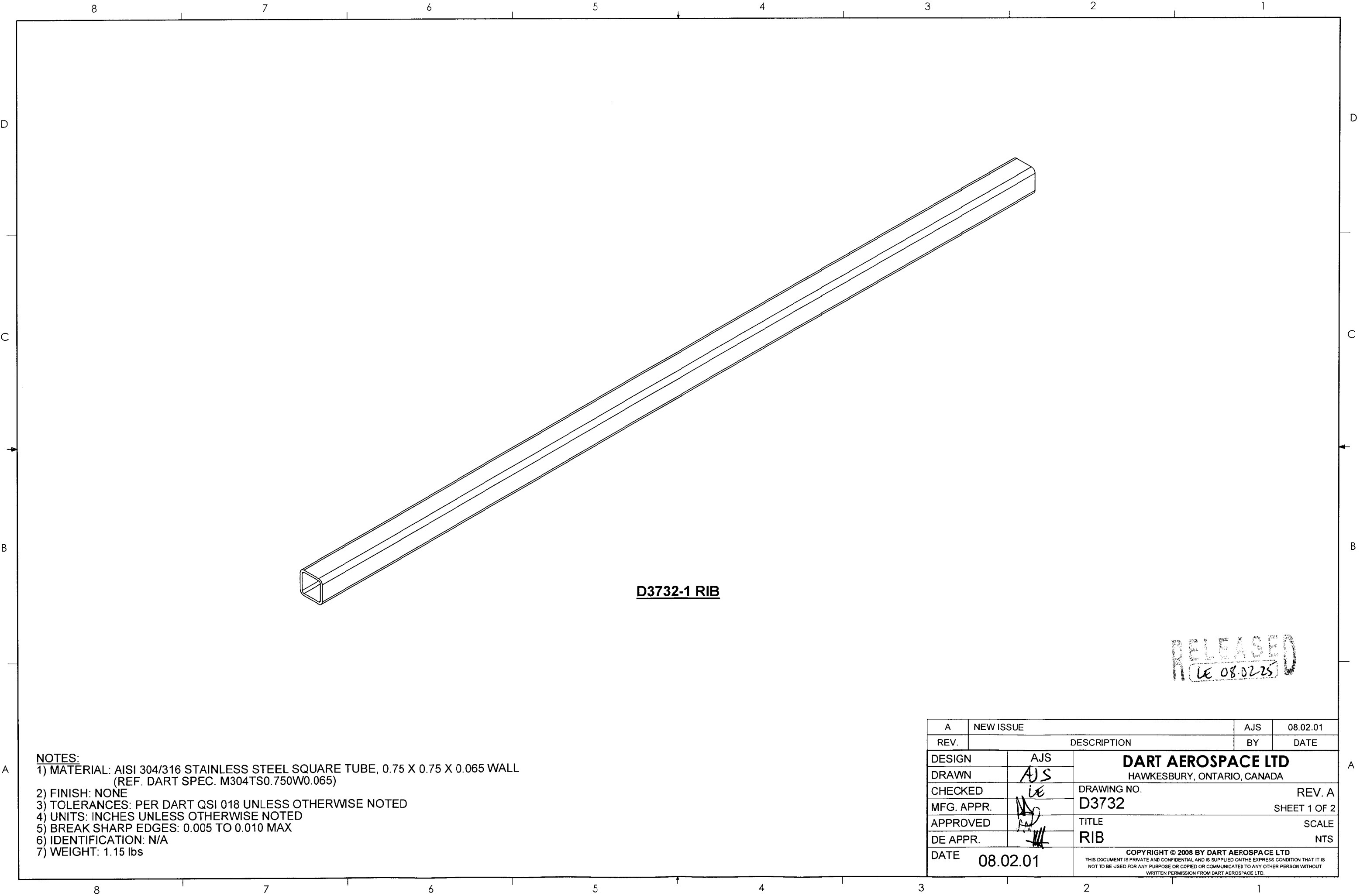
- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.87 lbs

A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
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CHECKED	UE	DRAWING NO.	REV. A	
MFG. APPR.	UE	D3716	SHEET 1 OF 2	
APPROVED	UE	TITLE	SCALE	
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MFG. APPR.	ASS	D3716	SHEET 2 OF 2
APPROVED	ASS	TITLE	SCALE
DE APPR.	ASS	RIB	1:2
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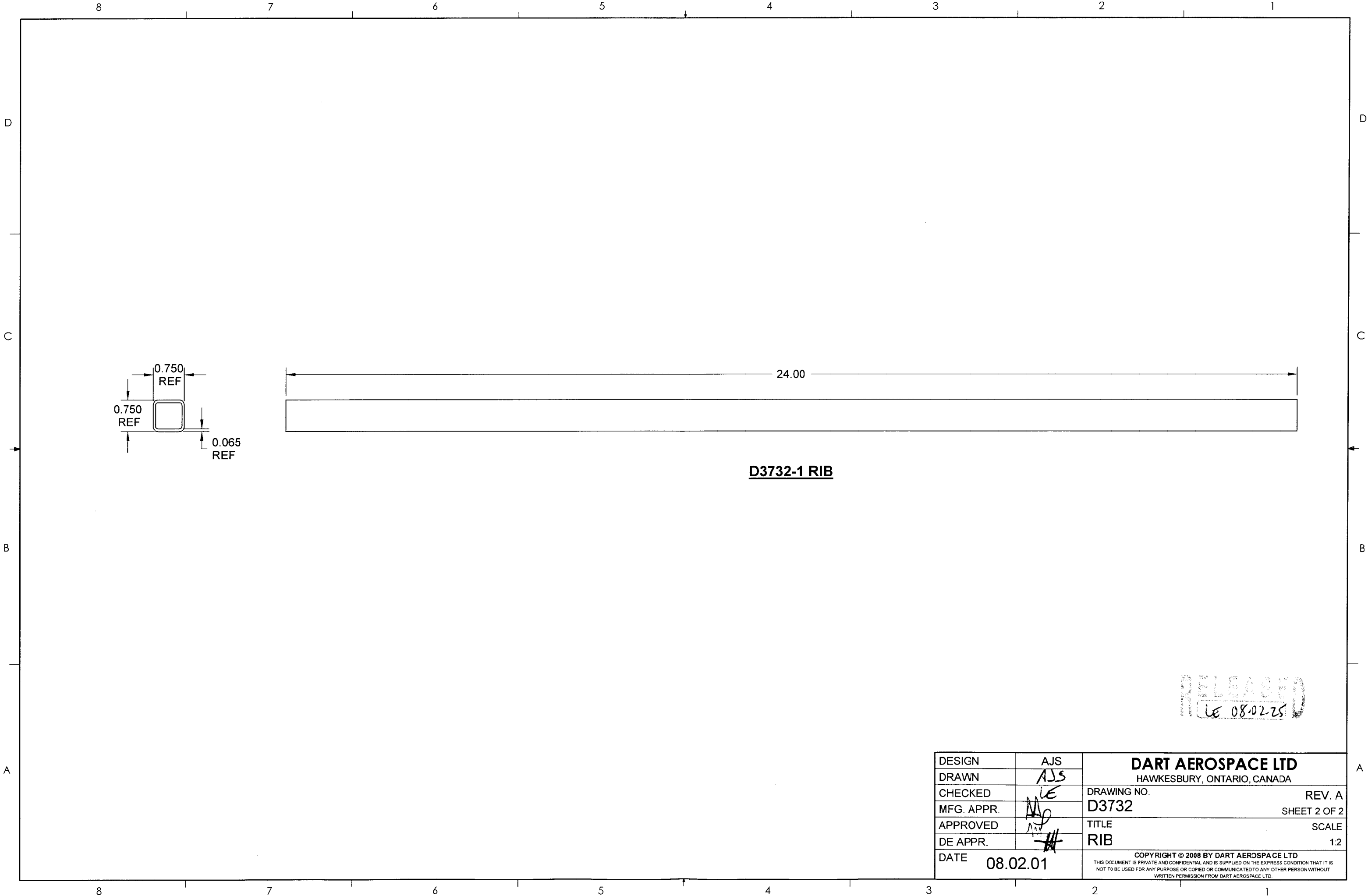


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- NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.15 lbs

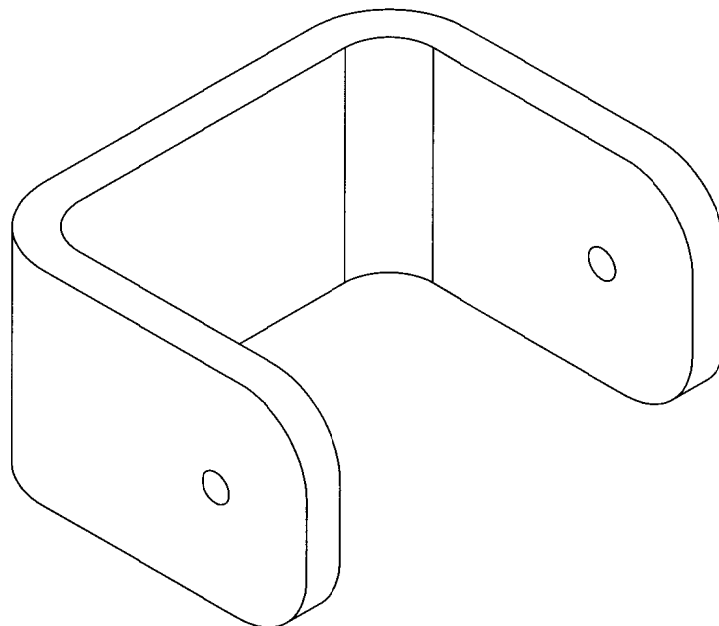
A	NEW ISSUE		AJS	08.02.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	LE	DRAWING NO. D3732		REV. A
MFG. APPR.	LE			SHEET 1 OF 2
APPROVED	LE	TITLE RIB		SCALE
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MFG. APPR.	LE	D3732	SHEET 2 OF 2
APPROVED	LE	TITLE	SCALE
DE APPR.	LE	RIB	1:2
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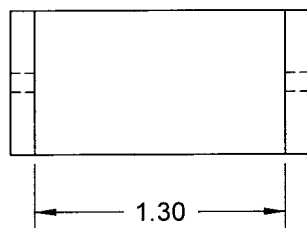
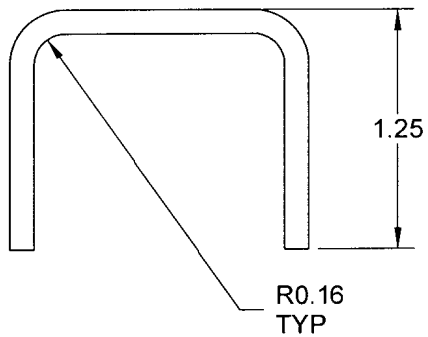
D3749-1 HINGE HALF

NOTES:

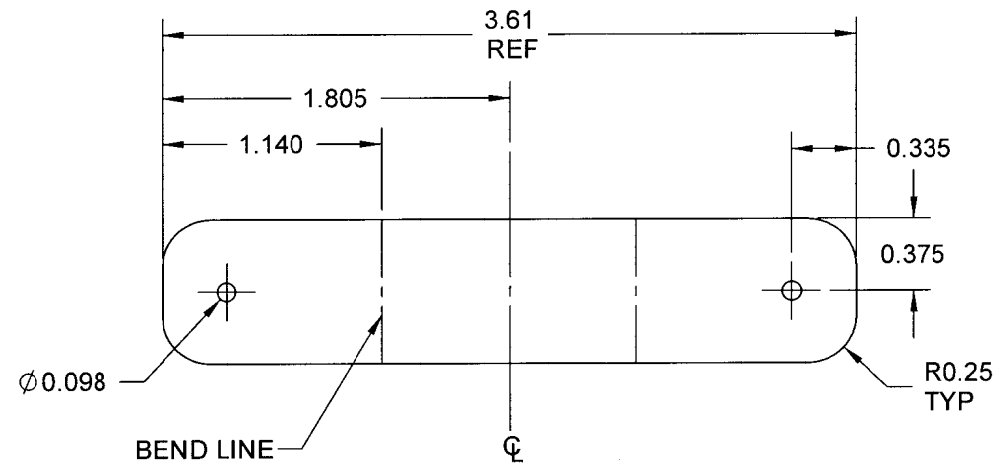
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.125 THICK
PER MIL-S-5019 (ANNEALED) 2B FINISH
(REF. DART SPEC M304S11GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs

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A	NEW ISSUE		AJS	08.02.01
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MFG. APPR.		D3749	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
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D3749-1F FLAT PATTERN

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MFG. APPR.	MA	D3749	SHEET 2 OF 2
APPROVED	MA	TITLE	SCALE
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